

# QUIC-LIFT™ LADDER ACCESS SYSTEM-EXTEND DOWN MODEL LAS-XT PARTS AND INSTRUCTION MANUAL



## I. SYSTEMS AVAILABLE

Refer to combination chart (page 14) for the correct combination number for the ladders you are using. Then contact Ziamatic Corp. to ascertain the LAS-XT system you require.

### A. Ladder Access System - Extend Down (LAS-XT)

- |    |             |  |
|----|-------------|--|
| 1. | LAS-XT      | Basic unit                               |
| 2. | LAS-XT-775  | Complete unit with 7-3/4" ladder support |
| 3. | LAS-XT-975  | Complete unit with 9-3/4" ladder support |
| 4. | LAS-XT-1200 | Complete unit with 12" ladder support    |

### B. Hard Sleeve System - Extend Down (HSS-XT)

- HSS-XT-2                      Hard Sleeve System complete with two 10' aluminum trays

**Note:** HSS starts with basic LAS-XT unit to which other components are added. See pages 19-23 for adding one hard sleeve to a system.

**WARNING:** When lowering the Ladder Access System, the two Drop Tray Assemblies (54) must move downward at the same relative rate. If one seems to be running slower than the other, stop the unit and check for a kinked/tangled Pulley Cable Assembly (78) and lubricate all moving parts associated with assembly (78). Also see Troubleshooting section VI on page 7. Serious damage may occur if this issue is not corrected.

## II. STANDARD EQUIPMENT

The following items are included with each complete LAS-XT System:

### A. Instruction Packet

Includes all information required to install a complete System. Wiring diagrams and parts lists are provided.

### B. Control Switch

A single-pole, double-throw momentary toggle switch, a single-pole, single-throw on/off switch and a motor reversing relay are provided for operation of the system.

### C. Flashing Light Kit - Model LAS-XT-FLK (P/N 3097-870-000)

NFPA 1901-96 requires flashing lights. These lights must flash unless the System is in the stored position.

## III. OPTIONAL EQUIPMENT

The following items may be added to any of the LAS-XT Systems. LAS-XT-AB must be ordered to lower accessories with the ladders.

### A. LAS-XT-AB

This option allows mounting of pike pole mounting brackets and folding ladder brackets so that they are lowered with ladders (Figure 12, page 22).

### B. LAS-FLB

This option allows you to carry one length of hard sleeve in addition to your ladders. Brackets are to be mounted on top surface of pivot support casting (item 4, page 11 and pages 19 through 23). Tray Mounting Castings (HSS-TMC) must be ordered in addition to the LAS-FLB castings.

### C. HSS-TMC

Tray mounting castings allow you to carry one length of hard sleeve in addition to your ladders. These castings mount on top of the LAS-FLB castings, which must also be ordered with this option (page 19) along with tray mount hardware (HSS-TMH) and a 10 foot tray (HSS-SAT-10).

**WARNING: Failure to mount the hard sleeve tray using our tray mount casting (HSS-TMC) and tray mount hardware (HSS-TMH) will void your warranty. See Figure 8, page 20 for mounting information.**

#### **D. PPMB-\_\_**

Pike pole mounting brackets may be attached directly to LAS-XT-AB via pre-drilled holes (Figure 14, page 23). Either single or double mounts may be used. Refer to the current ZICO catalog to order the pike pole mounting brackets required.

#### **E. FLB/FLBA**

Folding ladder brackets may be attached to LAS-XT-AB via pre-drilled holes. Refer to the current ZICO catalog to order the folding ladder brackets required.

#### **F. 1-1/2" Spacer Set (P/N 3097-250-000)**

In some instances the Ladder Access System must be raised up to accommodate extra-wide ladders. When this occurs, a set of four 1-1/2" high spacers will be required for proper mounting of the ladders.

#### **G. LAS-LGK**

Ladder Guard Kit contains one tube of epoxy and two stainless steel guards. The guards may be attached to the ladder rungs to prevent wear and possible damage as a result of the locking handle's contact with the rung (see Figure 24, page 33).

#### **H. LLAS-MLS**

The Manual Locking System (Figure 18, page 27) provides a positive means of retaining the ladders. The lock must be de-activated prior to operating the electrical control. This is done by pulling outward on the strap (item 99, page 28) or pushing back on the handle (item 77, page 28).

#### **I. LLAS-ELS**

The Electric Locking System (Figure 20, page 29) is activated by pressing down on the operating switch allowing the small electric actuators to open the locking mechanisms. After a momentary delay, the main electric actuators lower the System. The electric locking system may also be operated manually (see page 29).

#### **J. OLS-SP**

This is an optional control switch panel with a nameplate, indicator light, on/off switch and up/down switch. It can be used instead of the provided switch(s).(See Fig 25, Page 34 )

#### **IV. GENERAL INSTALLATION INFORMATION**

The Ladder Access System-Extend Down was designed for ladders meeting the current NFPA 1931 standard. Systems accommodate most ladder combinations. For ladders over 35 feet or with tormentor poles, contact Ziamatic Corp. for assistance. Combinations (see page 14) 36, 44, 53, 63, 72, 80, 126, 128, 129, 130, 132, 133, 144, 152, 154, 157, 158, and 159 require ladder mounts in excess of 12 inches. Some of these combinations may be accommodated by adding spacers behind the ladder mount and retainer handle support, but this will increase the mounting depth and the ladders may protrude excessively beyond the side of the vehicle. We do not recommend this.

**Important: The weight of ladders and/or hard sleeves may not exceed 300 pounds with any of the Systems.**

##### **A. Mounting Points**

The Ladder Access devices should be placed symmetrically in reference to the ladder. The same number of rungs should extend past each ladder support (page 18). This will ensure that both units are lifting approximately the same weight (if this is not possible, contact Ziamatic Corp.). Bolt holes have been provided on both the vertical and horizontal mounting surfaces. Although the device may be securely mounted from the horizontal surface only, it is a great advantage to be able to use mounting bolts on the vertical surface as well. One-half inch thick aluminum backing plates should be used if using only vertical or horizontal hole sets for mounting (see Section V.A., last paragraph).

All bolts should have reinforcement structure added underneath the mounting surface where possible. Channel or rectangular tube should be used instead of flat plate as reinforcement. If aluminum plate is used, it should be 1/2" thick (see page 16).

##### **B. Electrical Circuit**

The control switch should be a momentary single-pole double-throw exterior 25 amp switch. We provide a control switch, on/off switch, and fwd/rev relay with each system. It should be placed in such a position that the operator has full view of the QUIC-LIFT System and personnel that might come in contact with it. Using wires of equal length between power source and actuators will help to keep the actuators running in synchronization (see page 17 for wiring diagrams).

**The control switch should be mounted in a waterproof compartment.**

Several "Lock Out" circuits may be considered to prevent accidents from occurring. An ideal "Lock Out" system would only permit operation when the ignition switch is on, the transmission is in park, and any obstructing compartment doors are shut. Because of the higher amperage required to operate the QUIC-LIFT System, a separate "Lock Out" circuit should be used (see electrical diagrams on page 17). The "Lock Out" circuit should be separated from the QUIC-LIFT System circuit by a relay. This will prevent damage to the existing wiring system. The QUIC-LIFT System circuit should be protected by an 80 amp fuse.

NFPA 1901-96 standard requires flashing lights be provided, facing the front and rear of the apparatus. Lights must flash whenever the System is out of the stored position. All systems include a Flashing Light Kit.

### **C. Synchronization of Actuators**

If you experience any problems associated with the LAS-XT, we will require the serial number off of your device. The serial number can be found on a metal tag on the back or bottom of the base casting.

It is important to the operation of the QUIC-LIFT System that the actuators work in synchronization. The actuators may be out of sync a considerable amount before binding occurs, however, reducing the occurrence of this will increase the life of the actuators and prevent damage or wear to the ladders. Keeping the load evenly distributed on the two devices will help to keep the actuators running in synchronization (Figure 5, page 18).

**Do not permit personnel to hang, sit or stand on ladders or hose while stored on the QUIC-LIFT System.** If the unit is overloaded, an internal relief valve will open to prevent damage to the actuators and mechanical components.

We have extensively tested our QUIC-LIFT System and have found the normal life to be in excess of 5,000 cycles without failure. With reasonable care and maintenance, your QUIC-LIFT System should give you many years of excellent service.

## **V. INSTALLING THE LADDER ACCESS SYSTEM**

### **A. Preparation for Mounting**

**Check both units to verify they have matching serial numbers.**

Plan and lay out the entire installation before making any cuts or drilling holes in the body of the fire apparatus. This will keep "out of service" time to a minimum and also help to minimize mistakes. Review Electrical System on page 17 before any holes are drilled into the apparatus.

Lay the two units on the shelf of the apparatus so that you can see where holes will be required for the mounting bolts. There should be a sufficiently-sized flat surface underneath the mounting holes, free of seams and obstructions where the bolts will pass through. Raise the ladders near the two units to determine where they will lay when installed. The ladders must be evenly supported by each unit (the same number of rungs should extend on the outer side of each ladder support).

When the ladder is raised and lowered in this position, it should clear protruding objects on the apparatus such as emergency lights, hand rails, etc. Make sure that when the ladders are in the up position they do not obstruct cross lays or hose reels.

## **A. Preparation for Mounting (continued)**

Measure the "resting" depth of your ladder combination to determine how far your ladders will protrude out from the hose bed wall (add depth of 6-1/4" for the retracted LAS-XT System). In the event that the actuator retainer casting or inner arm casting (item 2, page 11) come into contact with the stiffening rib at the top of the hose bed, you may have to notch out the stiffening rib to recess the device (see page 16). In the event that the stiffening rib is notched, the exposed metal surfaces should be painted and covered with an edge guard material. In addition, and in particular, if the stiffening rib is notched, you may wish to add a backing plate (page 16) on the inside surface of the hose bed wall. The plate will reinforce the hose bed wall and provide a good mounting support for the QUIC-LIFT System. The edges should be rounded off, on the side next to the hose, and flat head bolts should be used to mount the plate.

Bolts 3/8" or larger should be used to mount the base castings to the fire apparatus. When the bases are to be mounted to the hose bed wall or only mounted to the shelf deck, 1/2" bolts should be used with substantial backing plates (page 16) and supports. If you are installing the QUIC-LIFT devices to only one surface, we suggest you contact one of our technicians before beginning.

## **B. Electrical System**

Now that you are sure of your mounting position, you may begin to lay out your electrical wiring (pages 17 and 31). At this time, it is a good idea to remove the units from the shelf and "C" clamp them to a table so that the units will swing out away from the table when lowered. Units should be mounted the same distance back from edge of table as they would be on the shelf of your apparatus. Be sure the table is secured by adding a counterweight to the other side before lowering the units. Place ladders onto the ladder mount castings just as they will be stored on the apparatus. Determine where wires can be run so they will not be visible from the outside of the apparatus. We recommend all electrical connections be soldered as this method is superior to crimp connections. Measure the required run lengths of each wire (see page 17 for proper wire diameter).

Make up a wiring harness using wires longer than the required run lengths. Temporarily make all wire connections so you can test the system. With the table properly secured, you should be able to operate the units with the ladders or hard sleeves attached. Be sure the ladders will clear the edge of the table before drilling any holes in the apparatus. If they do not, spacers may be required.

The flashing light kit (model LAS-XT-FLK) must be also installed. The wiring diagram for the flashing lights may be found on page 24.

### **C. Mounting Suggestions**

**The Control Switch should be mounted in a clean, waterproof compartment.**

A "WARNING" label (part number 3097-105-149, item 49, page 12) is supplied with each QUIC-LIFT System. The pressure sensitive label must be mounted by the electrical control switch. All apparatus operators must be instructed to keep area in front of ladders clear of personnel when the QUIC-LIFT System is being raised or lowered.

Before starting the installation, you should make sure you have all necessary tools and materials. This should include matching touch-up paint, edge trim (for cut outs), fender protector cloths and removable tape (to protect paint), necessary hardware, wire connectors, cable ties, burr remover, vacuum cleaner (for metal filings), edge guards (for wiring), drills, drill gun, wrenches, step ladders, etc. Be sure to allow yourself sufficient time to do a proper installation, keeping in mind that you will probably have to remove the hose from the hose bed.

Following these simple instructions should make your installation easy and professional.

## **VI. TROUBLESHOOTING**

All units are tested after final assembly to ensure proper operation and adjustment. No further adjustments should be required unless excess vibration is noted (see VI. D., page 8).

### **A. Actuator "Creeping Down"**

An indicator light may be installed in the cab of your vehicle to warn the driver when the System is out of the stored position. If this light comes on while the vehicle is in motion, it may be an indicator that one of the actuators is "creeping down". The actuator will not drop suddenly but the driver should keep an eye on the System until reaching the destination. Then the switch may be activated to retract the System to the stored position.

### **B. Ladder Wider Than Ladder Support**

If the proper ladder combination is specified at the time of ordering, this problem should not occur. The standard support channel is 25-1/4" long. Spacer set (part number 3097-250-000) may be ordered to raise system.



### **C. One Actuator Running Two Or More Seconds Slower Than The Other**

When one actuator is running more than two seconds behind the other, it is normally due to some type of resistance in the wiring system. Check all wire connections to make sure they are secure. Make sure to fully extend and retract both actuators at the end of each up and down cycle. If they are still greatly out of sync, after checking the wiring and running units to the end of each cycle, you may switch the actuators to confirm if the problem is in the wiring system. After removing the ladders, remove the nut/bolt assembly to remove the actuator. Switch the two actuators and reassemble. If the rear unit actuator was originally running slower and this unit is still running slower then the problem is in the wiring. If the problem switches from rear unit actuator running slower to front unit running slower after the switch, then the problem may be the actuator.

### **D. Emergency Operation**

If the System fails to lower from the stored position, do not attempt to repair until the unit is returned to the station.

If the System fails to raise from the down position, the following emergency procedure may be used:

1. Remove the ladders from the system.
2. With one person holding the ladder mount casting (7), a second person should remove the top shoulder bolt, nut, and washer that retains the actuator.
3. Lift unit to its stored position and secure in place.
4. Replace shoulder bolt, nut, and washer.
5. Follow same procedure for the second unit.
6. Ladders can be repositioned onto the system for return trip to station.



## **VII. DRAWINGS, DIAGRAMS AND CHARTS**

### **A. Ladder Access System - Extend Down (LAS-XT)**

1. Combination numbers for LAS-XT Systems (Chart 2, page 14)
2. Standard model shown with optional spacer blocks under base casting (Figure 1, page 13)
3. Parts list - Model LAS-XT-\_\_\_\_ (Chart 1, page 11 and 12)
4. Side view - Model LAS-XT-\_\_\_\_ (Figure 2, page 15)
5. Common installation using stiffening/backing plate (Figure 3, page 16)
6. Electrical diagram for QUIC-LIFT Systems (Figure 4, page 17)
7. Front view of LAS-XT System (Figure 5, page 18)
8. Handle assembly (Figure 17, page 26)

### **B. Hard Sleeve System (HSS-XT-2)**

1. Model HSS-XT hard sleeve system (Figure 6, page 19)
2. Model HSS-XT Parts list (Chart 2, page 19)
3. Hard sleeve system location and drilling instructions (Figure 8, page 20)
5. QUIC-STRAP system to retain hard sleeve (Figure 9, page 21)
6. Hose tray support with hose tray (Figure 10, page 21)

### **C. QUIC-LIFT System - Optional Equipment**

1. Model LAS-FLB castings attached to pivot support casting (Figure 11, page 22)
2. HSS-TMC tray mount castings (Figure 7, page 20)
3. Model LAS-XT-AB added to support PPMB-AA or DVM-5/7 (Figure 13, page 23)
4. Model PPMB-AA or DVM-5/7 pike pole mounting brackets attached directly to inside arm castings (Figure 14, page 23)
5. Part Number 3097-250-000 spacer set under base casting (Figure 1, page 13)
6. Model LAS-XT-FLK flashing light kit (pages 24 & 25)
7. Model LLAS-MLS manual locking system (pages 27 & 28)
8. Model LLAS-ELS electric locking system (pages 30 through 32)
9. Model LAS-LGK ladder guard kit (Figure 23, page 33)
10. Model QLS-SP optional control switch (Figure 25, page 34)

## VIII. MAINTENANCE

### A. Semi-Annually Or At Scheduled Apparatus Lube Service

1. Lubrication - We suggest that all pivoting surfaces be sprayed, in the joints and pivot points, with CRC brand Stor&Lube long-term lubricant and rust preventative #03032. Excess lubrication should be wiped off.
2. Actuator - We suggest the exposed shaft be cleaned and sprayed with WD-40 or a similar light, moisture-repelling silicon type lubricant.

### B. Pressure Washing

**Do not operate pressure washer around or near the actuators.** Excessive pressure may allow soap and water to blow past the seal, damaging the actuator.

## IX. SERVICE

If you experience any problems with your Ladder Access System, please call us at 800-711-3473 for assistance. **Please have the serial number of your System available.** This number can be found stamped into a metal plate on the back of the base castings.

## X. WARRANTY

If you have any warranty-related questions, please contact ZICO with your serial number readily available.

# CHART 1. PARTS LIST

## MODEL LAS-XT-\_\_\_\_\_

ITEM NO.	PART NUMBER	NAME	MAT'L.	DESCRIPTION	MODEL NUMBERS			
					LAS BASIC	LAS 775	LAS 975	LAS 1200
1	3097-900-101	Base Casting (Universal)	ALUM	---	1	1	1	1
2	3097-900-102	Inside Arm Casting	ALUM	---	1	1	1	1
3	3097-900-103	Outside Arm Casting	STEEL	---	2	2	2	2
4	3097-900-105	Pivot Support Casting	ALUM	---	1	1	1	1
5	9010-573116	Stud	SST	5/16-18 x 1"	2	2	2	2
6	9112-103100	Hex Hd Nut	SST	5/16-18	2	2	2	2
7	3097-105-111	Ladder Mount Casting	ALUM	Size 7-3/4	-	1	-	-
	3097-165-107	Ladder Mount Casting	ALUM	Size 9-3/4	-	-	1	-
	3097-105-135	Ladder Mount Casting	ALUM	Size 12	-	-	-	1
8	3097-105-125	Retainer Housing, Short	STL	---	-	1 DETERMINED FROM LADDER COMBINATION		
	3097-165-125	Retainer Housing, Medium	STL	---	-			
	3097-145-125	Retainer Housing, Long	STL	---	-			
9	3097-105-115	Actuator Retainer Pin	SZP	Size 1/2 Dia x 5-3/8	1	1	1	1
10	9010-315032	Shoulder Bolt (3/8-16)	SZP	Size 1/2 x 2	2	2	2	2
11	9010-315024	Shoulder Bolt (3/8-16)	SZP	Size 1/2 x 1-1/2	2	2	2	2
12	9010-315028	Shoulder Bolt (3/8-16)	SZP	Size 1/2 x 1-3/4	2	2	2	2
13	---	Liquid Threadlocker *		As required	A/R	A/R	A/R	A/R
14	9010-315012	Shoulder Bolt (3/8-16)	SZP	Size 1/2 x 3/4	2	2	2	2
15	9010-315040	Shoulder Bolt (3/8-16)	SZP	Size 1/2 x 2-1/2	2	2	2	2
16	9113-173700	Hex Hd Locknut	SST	Size 3/8-16	8	8	8	8
17	9014-183700	Lock Washer Grade 8	SST	Size 3/8 I.D.	6	8	8	8
18	3097-105-118	Setscrew, 7/8-14	STL	---	-	1	1	1
19	3097-105-119	Wear Strip	PLSTC	7-5/8" Long	-	1	-	-
	3097-165-119	Wear Strip	PLSTC	9-3/4" Long	-	-	1	-
	3097-145-119	Wear Strip	PLSTC	12-1/16" Long	-	-	-	1
20	3097-105-120	Reflective Tape	P.S.	---	-	1	1	1
21	3097-105-121	Retaining Ring	SZP	---	-	1	1	1
22	9018-103724	Hex Hd C/S Grade 8	SST	Size 3/8-16 x 1-1/2	6	6	6	6
23	3097-805-114	Hydraulic Actuator	---	Parker PN. 648746	1	1	1	1
24	3097-105-109	Handle Casting	ALUM	---	-	1	1	1
26	3095-180-105	Support, Retainer Handle	ALUM	---	-	1	1	1
27	9010-3350104	Soc Hd Cap Screw	SZP	Size 1/2-13 x 6-1/2	-	1	1	1
28	3097-105-113	Compression Spring	---	---	-	1	1	1
29	9140-101220	Spring Pin	SST	Size 1/8 Dia x 1-1/4	1	1	1	1
30	3097-105-130	Nylon Washer	PLAS	1/2 ID x 3/4 OD x .062	-	1	1	1
31	9113-173100	Nylon Lock Nut	S.S.	5/16-18	-	2	2	2
32	3097-105-116	Ladder Pad	PLAS	Size 1/8 Tk x 2 x 4	-	4	4	4
33	3097-105-133	Wiring Diagram *	---	---	1	1	1	1
34	3097-105-161	Adhesive-Double Sided	---	2 x 4 (Use w/Item 32)	A/R	A/R	A/R	A/R
35	9010-333132	Screw, 5/16-18 x 2	SZP	Socket Head	-	2	2	2
36	9018-103128	Screw, 5/16-18 x 1-3/4	S.S.	Hex Cap	-	2	2	2
37	9013-133100	Hexnut, 5/16-18 Selflock	SZP	---	-	2	2	2
38	3097-900-107	LAS Drop Tray Rail	STEEL	---	2	2	2	2
39	3097-900-113	HDPE Strip Front	---	---	2	2	2	2
40	3097-900-111	HDPE Strip Side	---	---	2	2	2	2
41	9110-281906	Flat Head Phillips	SST	10-24 x 1/2"	20	20	20	20
42	9114-113700	Flat Washer	SST	Size 3/8 I.D.	8	8	8	8
43	9114-103700	Spacer, Shoulder Screw	SST	Size 3/8 ID x 1/2 OD x .062 Thk	12	12	12	12

\* = NOT SHOWN

A/R = AS REQUIRED

OPT = OPTIONAL

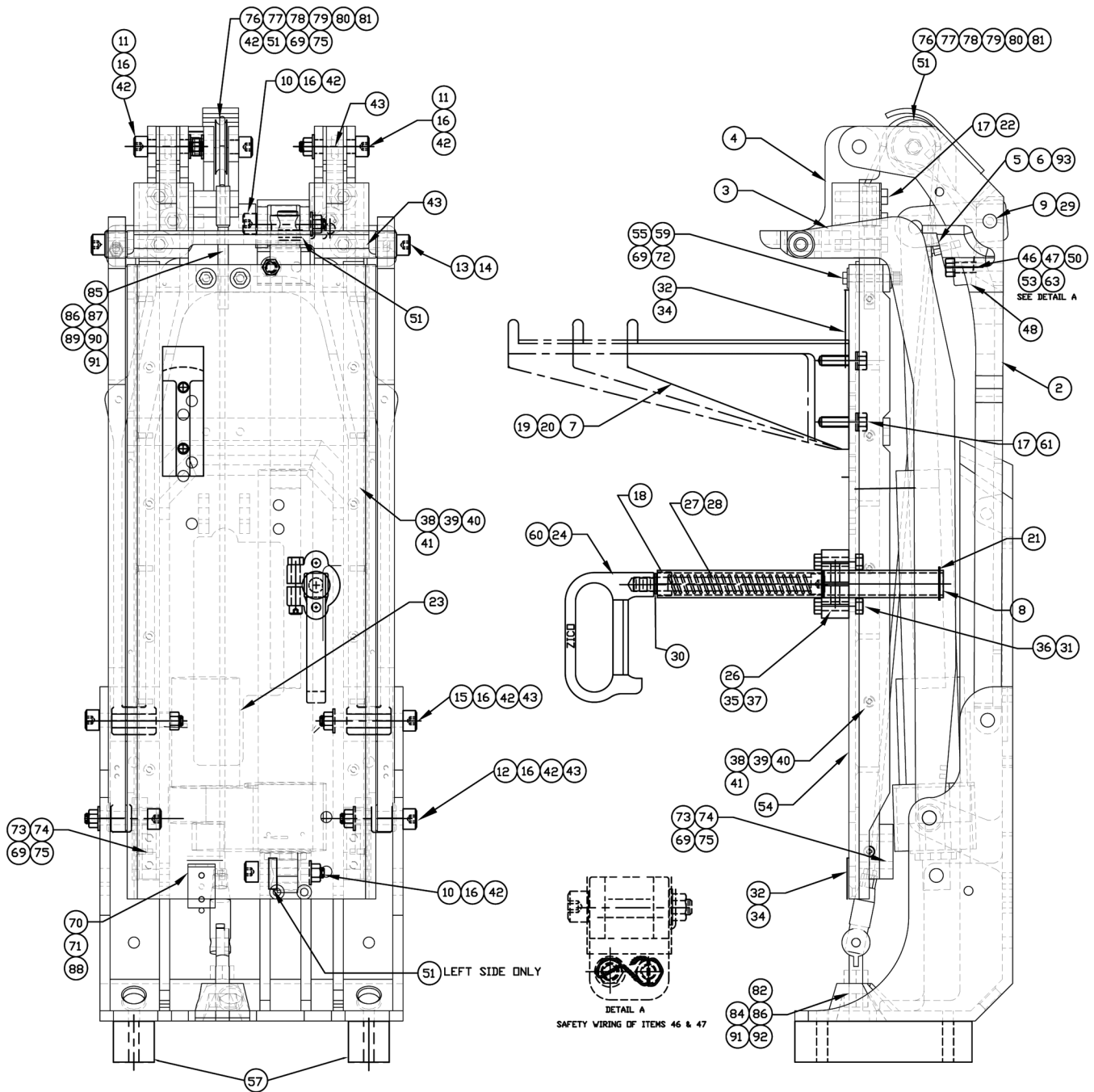
## CHART 1. PARTS LIST (continued) MODEL LAS-XT-\_\_\_\_\_

ITEM NO.	PART NUMBER	NAME	MAT'L.	DESCRIPTION	MODEL NUMBERS			
					LAS BASIC	LAS 775	LAS 975	LAS 1200
44	3097-500-156	Switch *	---		1	1	1	1
45	3097-105-145	Boot, Toggle Switch	---	---	2	2	2	2
46	9110-453720	Hex Hd Bolt 1/16 Hole	SST	3/8-16 x 1-1/4	1	1	1	1
47	9018-453732	Hex Hd Bolt 1/16 Hole	SZP	3/8-16 x 2	1	1	1	1
48	3097-105-148	Actuator Retainer Cast	ALUM	---	1	1	1	1
49	3097-105-149	Label *	P.S.	Keep Clear of Area	1	1	1	1
50	9014-353700	Spher Washer (set = 2 Pcs.)	STL	Size 3/8, Blk-Oxide	1	1	1	1
51	3098-400-109	Actuator Spacer	STL	---	4	4	4	4
53	3097-105-153	Safety Wire - 8" Lg.	SST	.032ø 302/304 Wire	1	1	1	1
54	3097-900-125	Drop Tray Assembly	ALUM	23-1/4" Long	1	1	1	1
55	3097-900-115	Lift Block	ALUM	---	1	1	1	1
56	3097-870-000	Flashing Light Kit *	---	---	1	1	1	1
57	3097-105-157	Base Spacer	ALUM	(2 Req'd)	OPT	OPT	OPT	OPT
58	3097-105-158	Label *	P.S.	Vibration Warning	1	1	1	1
59	9015-102536	Hexhead Bolt	SZP	1/4-20 x 2.25" Gr. 5	2	2	2	2
60	3097-105-160	Wear Strip, Ret. Handle	---	---	-	1	1	1
61	9110-103720	Hex Cap Screw	S.S.	3/8-16 x 1-1/4	2	2	2	2
62	3097-105-162	Label *	P.S.	"To Prevent Wear..."	1	1	1	1
63	3097-105-163	Tag, "Factory Set"	PAPER	---	-	1	1	1
69	9014-112500	Flat Washer	ZPS	1/4"	10	10	10	10
70	3097-870-101	NFPA Switch Spacer	---	---	1	1	1	1
71	3098-105-164	NFPA Switch Bracket	---	---	1	1	1	1
72	9013-172500	1/4-20 Nylock Nut			2	2	2	2
73	3097-900-117	LAS Drop Rail Stop			2	2	2	2
74	9010-102520	1/4-20 x 1-1/4" Hex Hd SZP			4	4	4	4
75	9014-202500	1/4-20 Lock Washer			5	5	5	5
76	3097-900-123	Pully 2" Granger P/N 5RTE4			1	1	1	1
77	3097-900-119	Cable Keeper			1	1	1	1
78	3097-900-121	Pully Cable Assembly			1	1	1	1
79	9010-315024	Shoulder Bolt (3/8-16) SZP Size 1/2 x 1-1/2Hex			1	1	1	1
80	9013-173701	Hex Hd Low Pro. Locknut SST		3/8-16	1	1	1	1
81	9010-102512	Screw, 1/4-20 x 3/4" SZP Hex Cap			2	2	2	2
82	9014-205000	1/2" Lockwasher			2	2	2	2
83	9014-115000	1/2" Flat Washer			1	1	1	1
84	9018-115100	1/2-20 Nut, Grade 8			2	2	2	2
85	9014-203700	3/8" Lockwasher			2	2	2	2
86	9014-113700	3/8" Flat Washer			3	3	3	3
87	9015-113800	3/8-24 Nut			2	2	2	2
88	9010-222012	Screw, 10-32 x 3/4"			2	2	2	2
89	9080-003116	Clevis Pin 5/16 x 1			1	1	1	1
90	9014-113100	5/16 Flat Washer			1	1	1	1
91	9170-101216	1/8" Cotter Pin			2	2	2	2
92	9080-003716	Clevis Pin 3/8 x 1			1	1	1	1
93	1027-105-133	Cylinder Stop, Red, 5/16-18			2	2	2	2
94	3097-500-157	On/Off Switch			1	1	1	1
95	3098-400-115	Fwd/Rev Relay			1	1	1	1
96	3098-400-117	Relay Cover			1	1	1	1

\* = NOT SHOWN

A/R = AS REQUIRED

OPT = OPTIONAL



**FIGURE 1. MODEL LAS-XT-\_\_\_\_  
 STANDARD MODEL SHOWN WITH OPTIONAL  
 SPACER BLOCKS UNDER BASE CASTING  
 SEE CHART 2 FOR COMBINATION NO.'S  
 REQUIRING SPACER BLOCKS**

## CHART 2. COMBINATION NUMBERS FOR LAS SYSTEMS

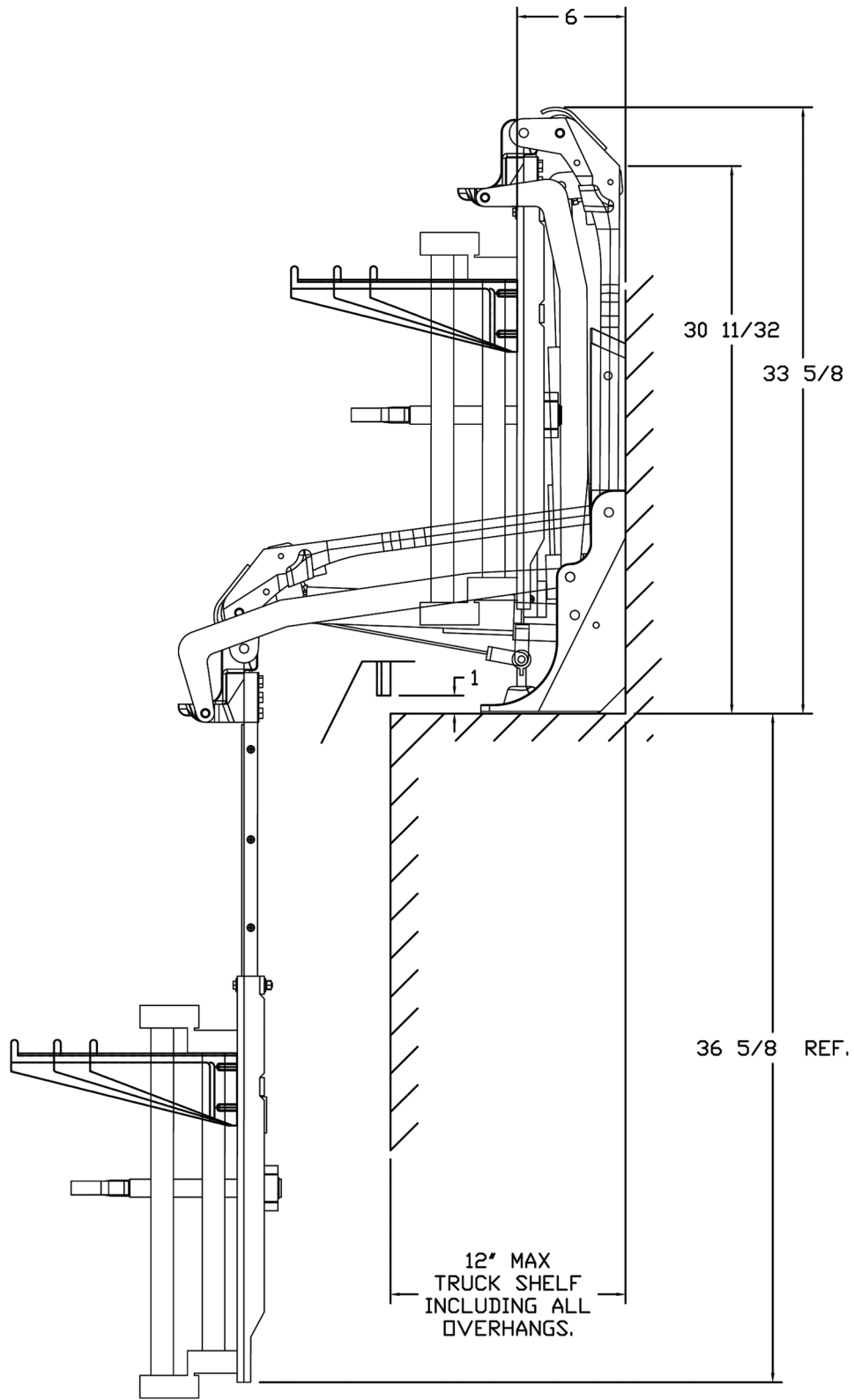
<u>EXTENSION LADDER</u>	<u>ROOF LADDER</u>	<u>Alco Lite</u>			<u>Duo Safety</u>					
		PRL 8' - 20' ALP-100 8'-20'	FRL 8' - 20' ALP-F-415 8'-20'	TRL 12' - 28' ALP-015 12'-28'	Y.G.R. 10'-20'	775 10'-14'	875 16'-20'	1275 25'-30'	575C 10'-25'	575C 30'
<b>Alco Lite 2 Section</b>										
TEL 20' - 35' ALP-020 20'-35'		1	2	3	4 <sup>(1)</sup>	5	6	7	8 <sup>(1)</sup>	9 <sup>(1)</sup>
PEL 12' - 24' ALP-200-12'-24'		10	11	12	13	14	15	16	17	18
PEL 28' - 35' ALP-200 28'-35'		19	20	21	22	23	24	25	26	27
FEL 12' - 35' ALP-F-420 12'-35'		28	29	30	31	32	33	34	35 <sup>(1)</sup>	36 <sup>(1)</sup>
<b>Alco Lite 3 Section</b>										
TEL3 24' - 35' ALP-030 24'-35'		37 <sup>(1)</sup>	38 <sup>(1)</sup>	39 <sup>(1)</sup>	40 <sup>(1)</sup>	41 <sup>(1)</sup>	42 <sup>(1)</sup>	43 <sup>(1)</sup>	44 <sup>(1)</sup>	45
ALP-030N 24'-35'		46 <sup>(1)</sup>	47 <sup>(1)</sup>	48 <sup>(1)</sup>	49 <sup>(1)</sup>	50 <sup>(1)</sup>	51 <sup>(1)</sup>	52 <sup>(1)</sup>	53 <sup>(1)</sup>	54
PEL3 24' ALP-300 24'		55	56	57	58	59	60	61	62	63 <sup>(3)</sup>
PEL3 28' - 35' ALP-300 28"-35'		64	65	66	67	68	69	70	71	72 <sup>(3)</sup>
FEL3 28' - 35' ALP-F-430 28'-39'		73	74	75	76	77	78	79	80 <sup>(3)</sup>	81
<b>Duo Safety 2 Section</b>										
Y.G.E.-2 16'-35'		82 <sup>(1)</sup>	83 <sup>(1)</sup>	84 <sup>(1)</sup>	85 <sup>(1)</sup>	86 <sup>(1)</sup>	87 <sup>(1)</sup>	88 <sup>(1)</sup>	89 <sup>(1)</sup>	90 <sup>(1)</sup>
900 20'-24'		91	92	93	94	95	96	97	98 <sup>(1)</sup>	99 <sup>(1)</sup>
1200 28'-35'		100 <sup>(1)</sup>	101 <sup>(1)</sup>	102 <sup>(1)</sup>	103 <sup>(1)</sup>	104 <sup>(1)</sup>	105 <sup>(1)</sup>	106 <sup>(1)</sup>	107 <sup>(1)</sup>	108 <sup>(1)</sup>
500-C 14'-24'		109 <sup>(1)</sup>	110 <sup>(1)</sup>	111 <sup>(1)</sup>	112 <sup>(1)</sup>	113 <sup>(1)</sup>	114 <sup>(1)</sup>	115 <sup>(1)</sup>	116 <sup>(1)</sup> <sub>(2)</sub>	117 <sup>(1)</sup> <sub>(2)</sub>
500-C 28'-35'		118 <sup>(1)</sup>	119 <sup>(1)</sup> <sub>(2)</sub>	120 <sup>(1)</sup>	121 <sup>(1)</sup> <sub>(2)</sub>	122 <sup>(1)</sup>	123 <sup>(1)</sup>	124 <sup>(1)</sup>	125 <sup>(1)</sup>	126 <sup>(1)</sup> <sub>(2)</sub>
<b>Duo Safety 3 Section</b>										
Y.G.E.-3 28'-35'		127 <sup>(1)</sup>	128 <sup>(1)</sup>	129 <sup>(1)</sup>	130 <sup>(1)</sup>	131 <sup>(1)</sup>	132 <sup>(1)</sup>	133 <sup>(1)</sup>	134	135
925 22'-26'		136	137	138	139	140	141	142	143	144 <sup>(3)</sup>
1225 28'-35'		145	146	147	148	149	150	151	152 <sup>(3)</sup>	153
525C 28'-35'		154 <sup>(3)</sup>	155	156	157 <sup>(3)</sup>	158 <sup>(3)</sup>	159 <sup>(3)</sup>	160	161	162

**NO LADDERS WITH POLES AND NO LADDERS OVER 35' (UNLESS SPECIAL ORDER WITH APPROVAL)  
WEIGHT OF LADDERS AND/OR HARD SLEEVE MAY NOT EXCEED 300 POUNDS**

<sup>(1)</sup> USE 27" LONG CHANNEL AND 3097-250-000 SPACER SET UNDER BASE CASTING

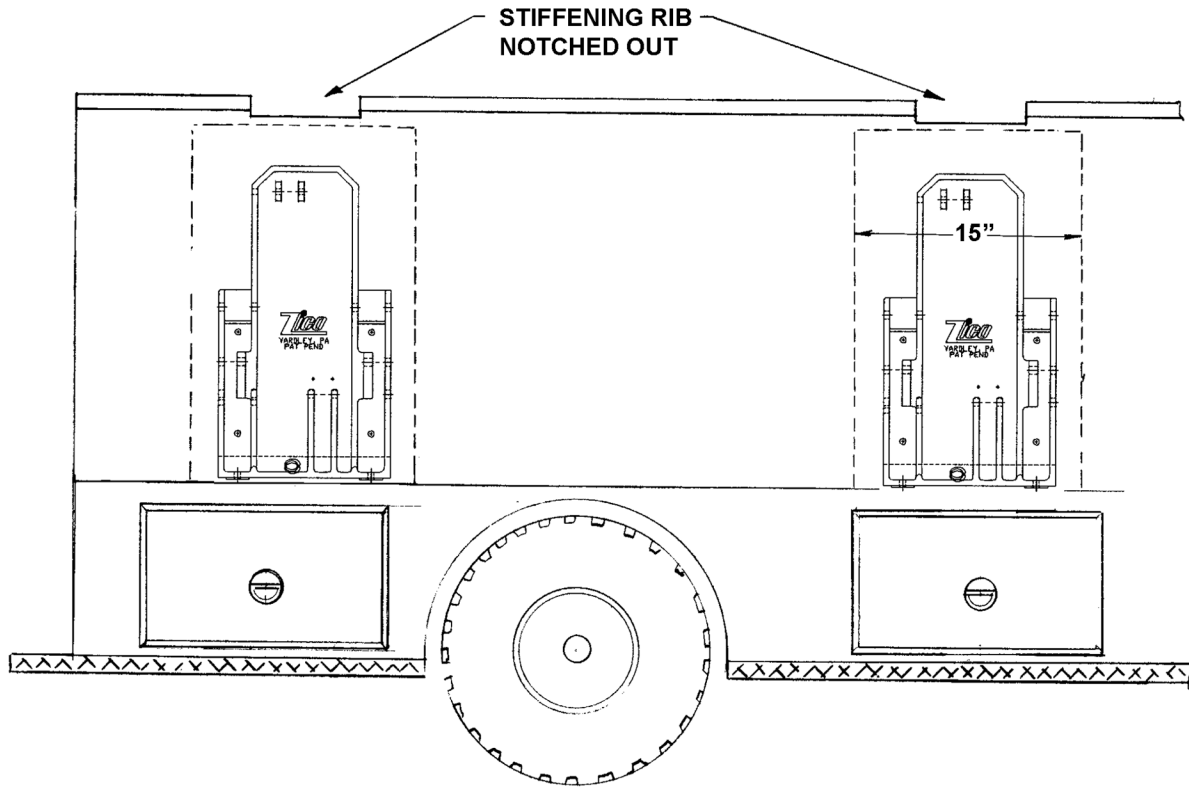
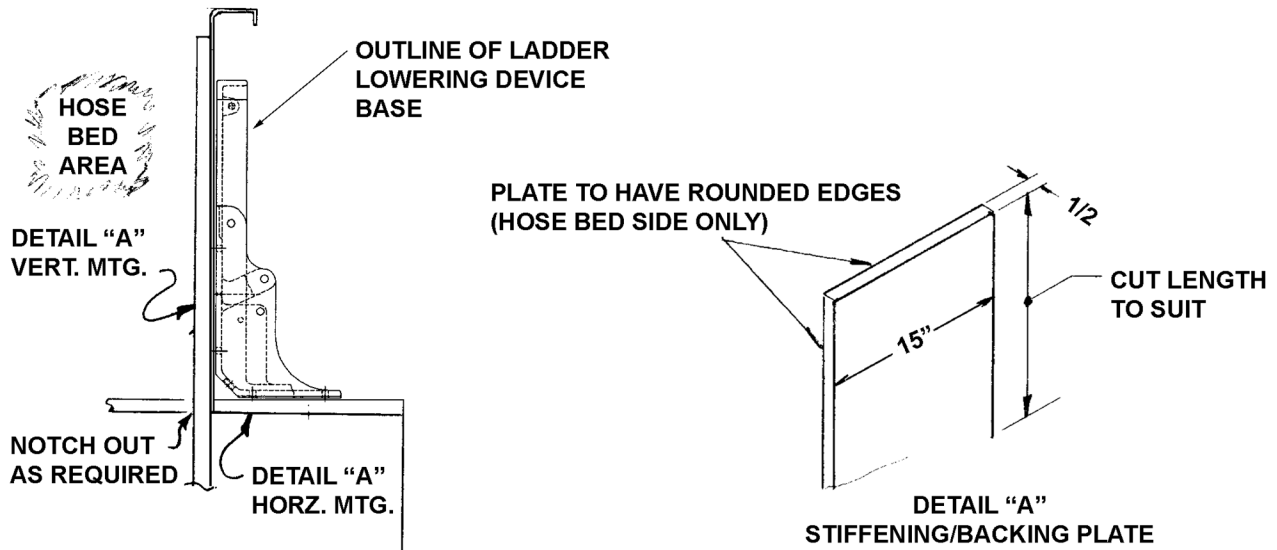
<sup>(2)</sup> EXTENSION LADDER WEIGHT RESTS ON ROOF LADDER

<sup>(3)</sup> USE 1" SPACER (3097-105-136) BETWEEN LADDER MOUNT CASTING AND CHANNEL

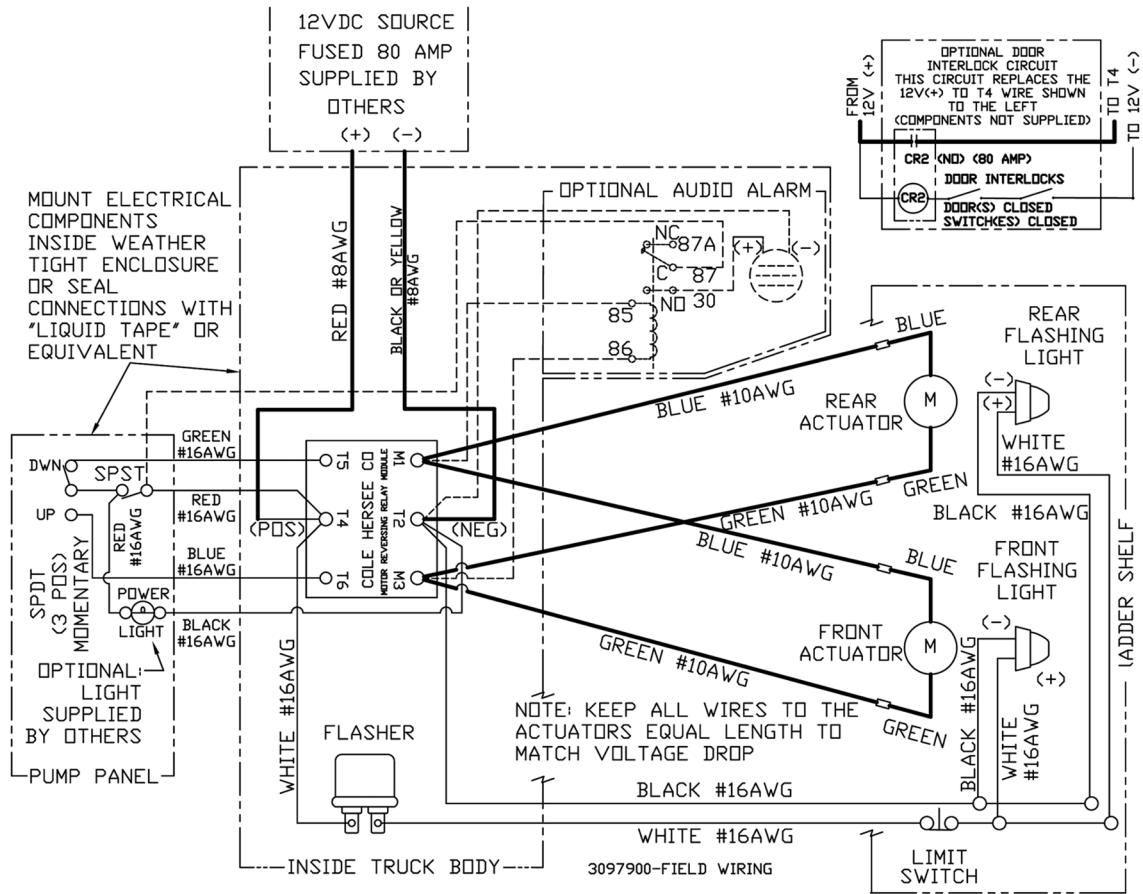


**FIGURE 2. SIDE VIEW MODEL LAS-XT-\_\_\_\_\_**





**FIGURE 3. COMMON INSTALLATION USING STIFFENING/BACKING PLATE**

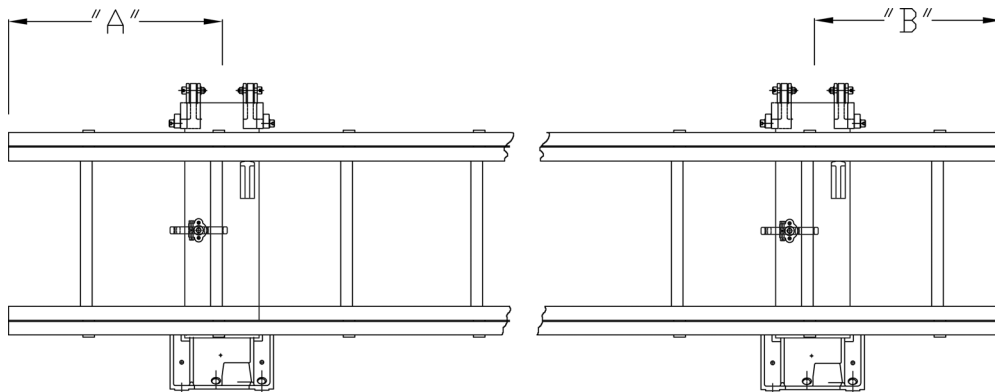


LAS-XT-XXX  
ZICD/COLE-HERSEE  
MOTOR REVERSING RELAY MODULE  
LOGIC

UP-DWN SWITCH MODE	RLY MODL INPUT COMMAND	RLY MODL OUTPUT POLARITY	ACTUATOR POLARITY
UP	T4 (+12V) T5	M1 POS M3 NEG	BLUE POS GREEN NEG
DOWN	T4 (+12V) T6	M1 NEG M3 POS	BLUE NEG GREEN POS

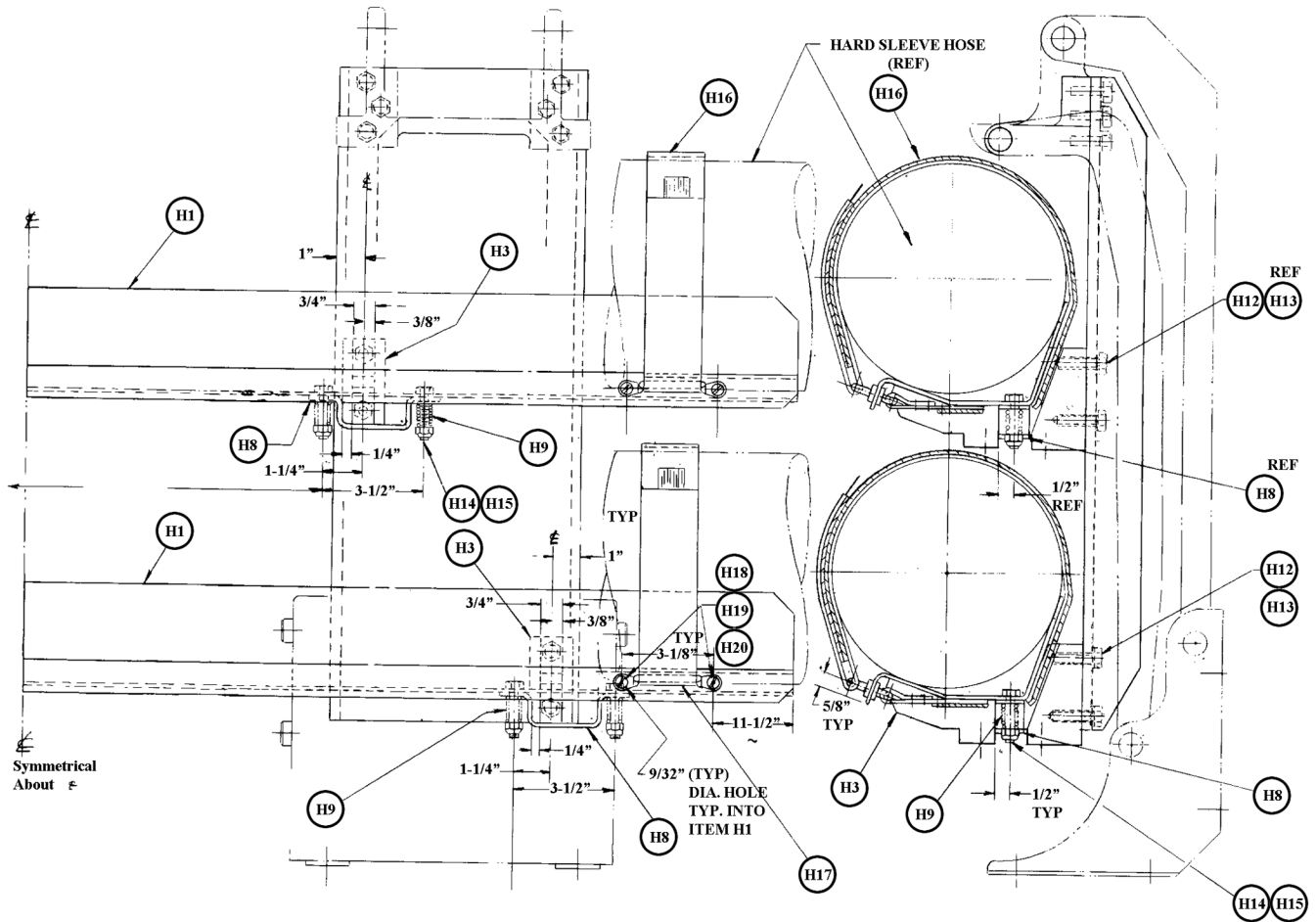
SHOWN W/ TYPICAL WIRE  
COLOR AND GAUGE

**FIGURE 4.**  
**ELECTRICAL SYSTEM**  
**SHOWN WITH OPTIONAL AUDIO/VISUAL ALARM WITH RELAY**  
**AND OPTIONAL DOOR INTERLOCK CIRCUIT**



**FIGURE 5.**  
**FRONT VIEW OF LAS SYSTEM**

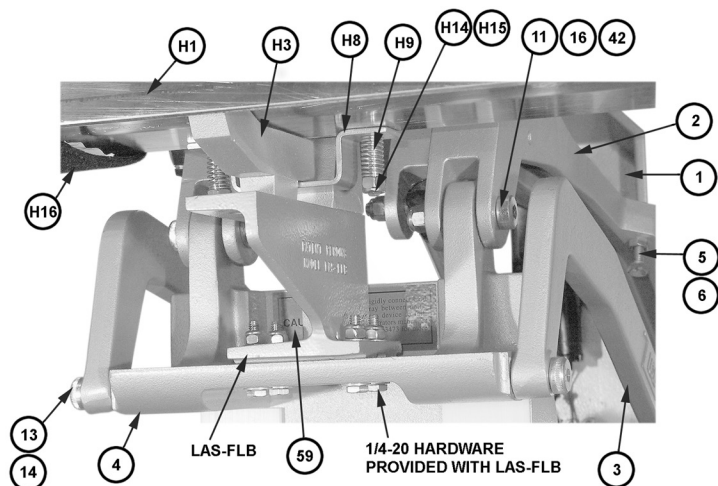
**NOTE EQUAL NUMBER OF RUNGS TO LEFT (A) AND RIGHT (B) OF DEVICE**



**FIGURE 6. MODEL HSS-XT-2 HARD SLEEVE SYSTEM**

**CHART 2. MODEL HSS-XT-2 PARTS LIST**

ITEM	PART NUMBER	DESCRIPTION	HSS-XT-2
H1	3097-155-101	Hose Tray, 112" Long	2
H3	3097-150-103	Hose Tray Support Casting	4
H8	3097-150-108	Hose Tray Retainer	4
H9	3090-000-120	Compression Spring	8
H12	9010-103722	Hex Head Bolt, 3/8-16 x 1-3/8"	8
H13	9014-203700	Lock Washer, 3/8 I.D.	8
H14	9110-503128	Button Head Cap Screw, 5/16-18 x 1-3/4"	8
H15	9113-103100	Hex Head Lock Nut, 5/16-18	8
H16	3099-738-000	Utility Mounting Strap # UMVS-1625-10	4
H17	3099-000-113	Footman's Loop, 2" (Model#CPFL000003)	8
H18	9010-232512	Round Head Screw, 1/4-20 x 3/4"	8
H19	9014-205500	Lock Washer, 1/4" I.D.	8
H20	9012-102500	Hex Head Nut, 1/4-20	8

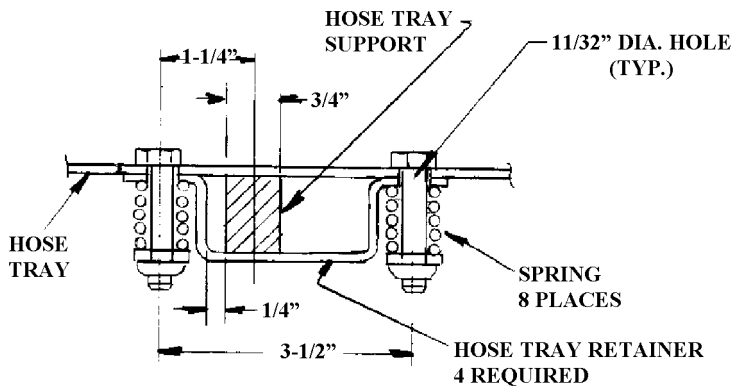
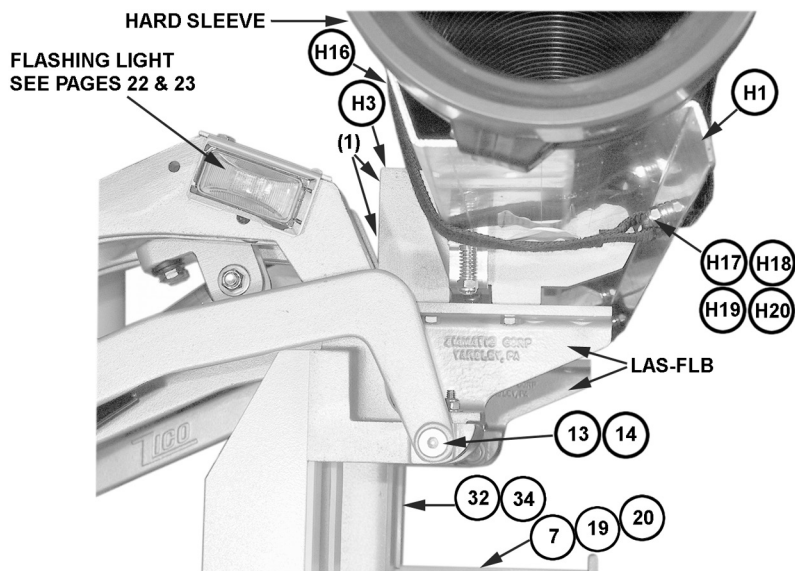


**FIGURE 7.  
HARD SLEEVE TRAY  
MOUNTED ON  
LAS-XT-\_\_ SYSTEM.  
REQUIRES LAS-FLB SET**

(1) H12 AND H13 WOULD BOLT THROUGH CHANNEL AND INTO HOSE RAY SUPPORT CASTING (H3) ON THE HSS-\_\_ SYSTEM.

HSS-TMC INCLUDES: H3, H12, H13, H14 AND H15

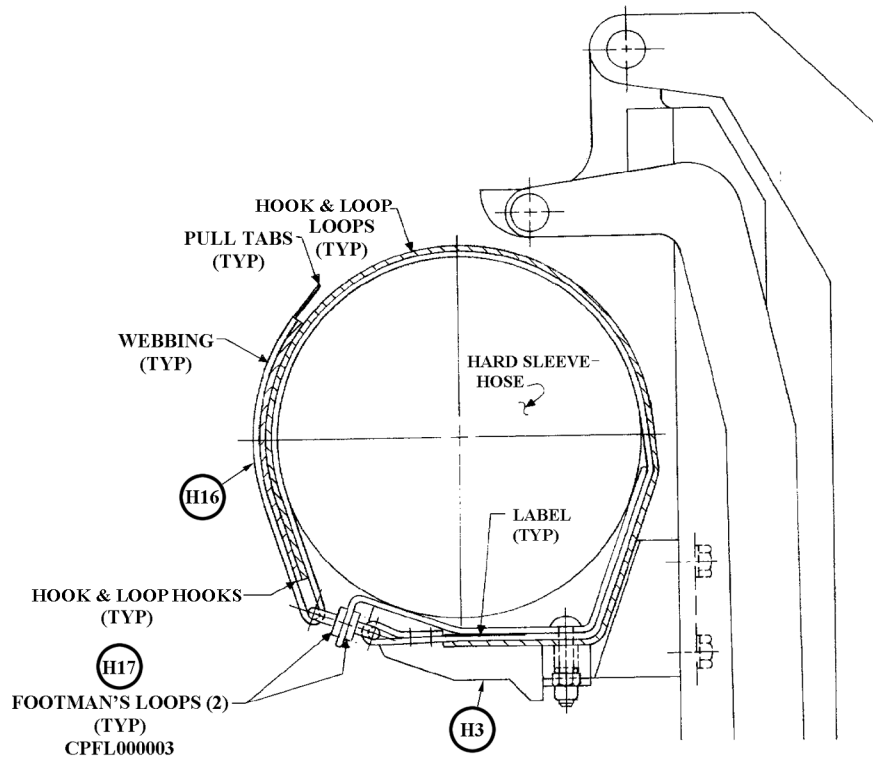
HSS-TMH INCLUDES: H8, H9, H14, H15, H16, H17, H18, H19 AND H20



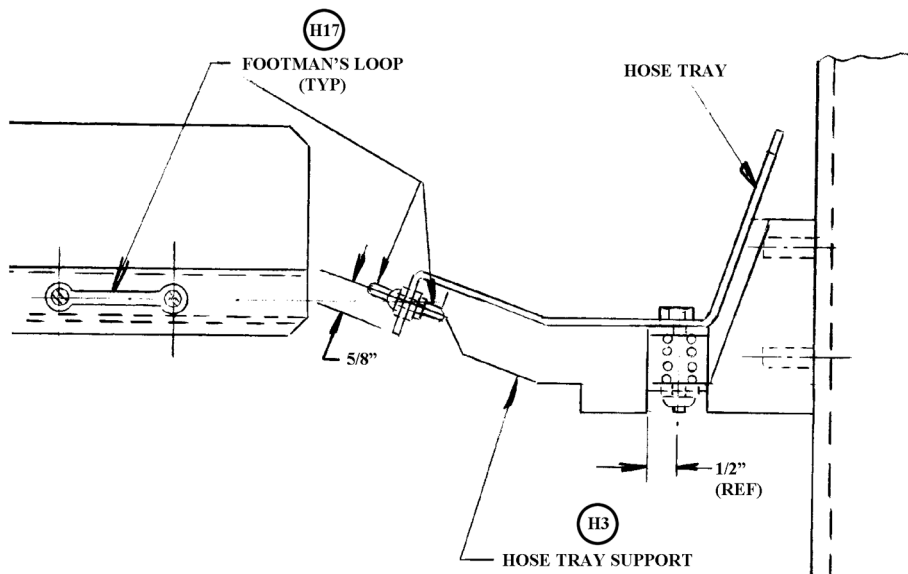
**DETAIL "A"**

**SCALE 1/2**

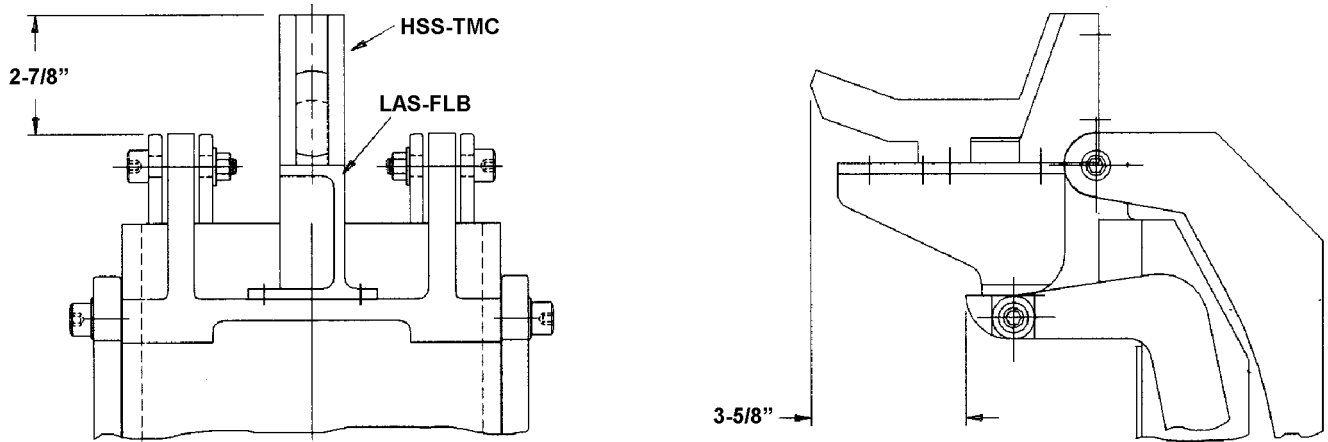
**FIGURE 8.  
HARD SLEEVE  
SYSTEM LOCATION  
AND DRILLING  
INSTRUCTIONS**



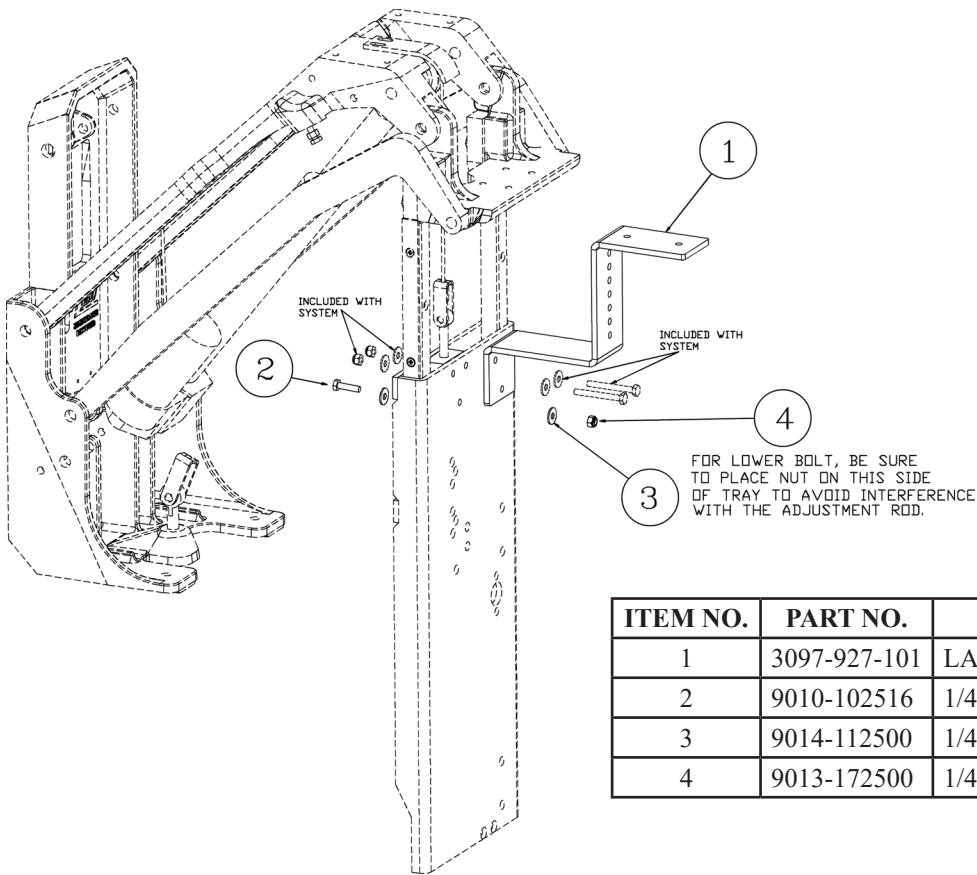
**FIGURE 9. QUIC-STRAP SYSTEM TO RETAIN HARD SLEEVE**



**FIGURE 10. HOSE TRAY SUPPORT WITH HOSE TRAY**



**FIGURE 11.**  
**MODEL LAS-FLB ATTACHED TO PIVOT SUPPORT**  
**CASTING (3097-105-104) WITH MODEL HSS-TMC TRAY MOUNT**  
**CASTING FOR MOUNTING OF HARD SLEEVE**

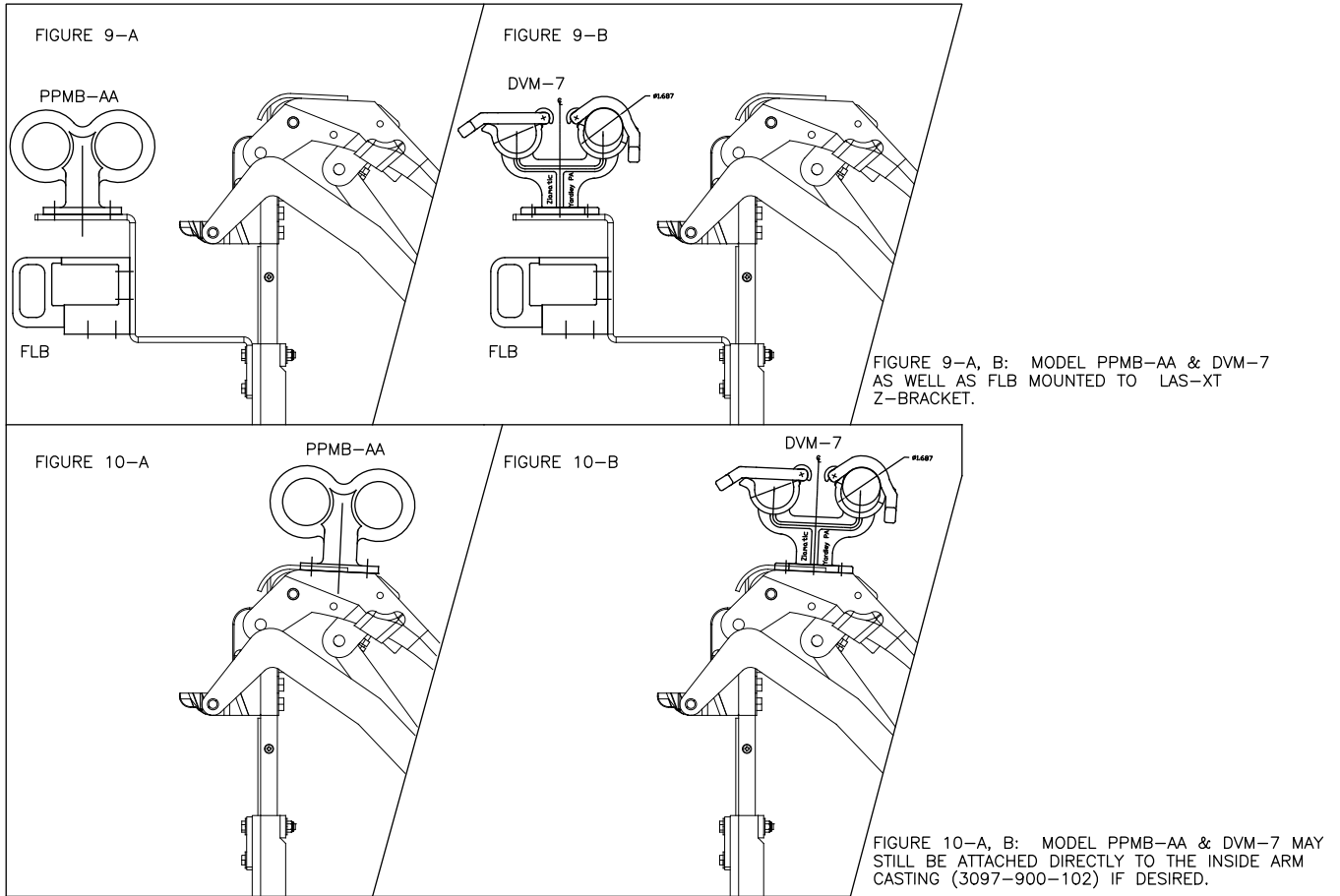


ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	3097-927-101	LAS-XT Accessory Bracket	1
2	9010-102516	1/4-20 x 1" Hex Bolt ZPS	1
3	9014-112500	1/4-20 Flat Washer	2
4	9013-172500	1/4-20 Nylock Nut	1

**FIGURE 12.**  
**MODEL LAS-XT-AB ATTACHED TO LAS-XT SYSTEM**



**FIGURE 13.  
MODELS FLB & PPMB ADDED TO LAS-XT-AB**



**FIGURE 14.  
BRACKETS MAY BE ATTACHED DIRECTLY TO THE  
INSIDE ARM CASTING (3097-900-102)**



NFPA 1901-96 Standard requires flashing lights be provided, facing front and rear of apparatus. Lights must continue to flash while the device is out of the stored position.

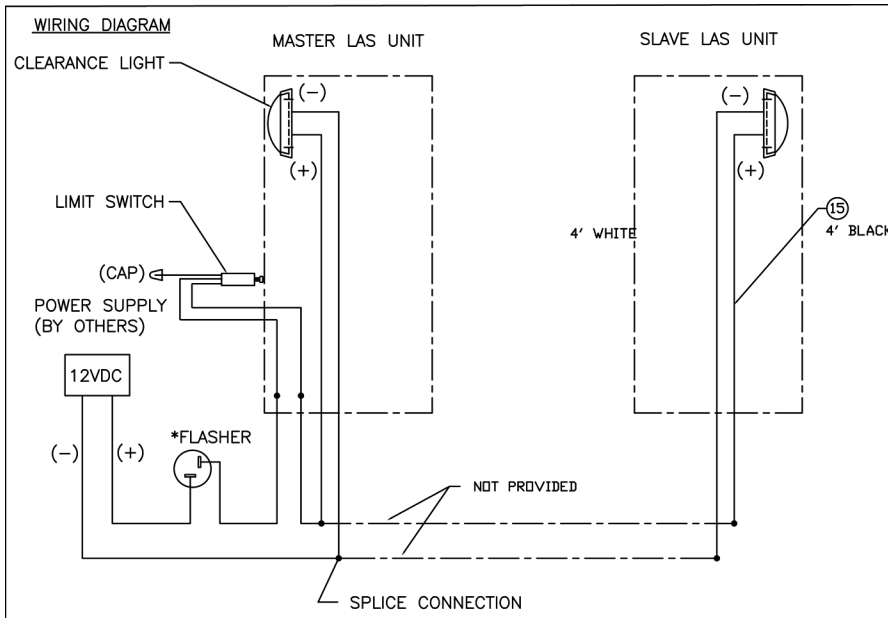
All systems are provided with flashing lights.

Drilled and tapped holes to mount the light kits will be provided on QUIC-LIFT Systems shipped.



**LIGHT KIT COMPONENTS**

MODEL NUMBER	PART NUMBER	DESCRIPTION	WT./KIT IN LBS.
LAS-XT-FLK	3097-870-000	Flashing Light Kit	1.0



**Wiring System:**

1. One 2-conductor cable (item 15) is provided for each light (item 1).
2. In-line splices (item 12) are provided. Seventh splice to be connected to third wire in the limit switch (item 3). This wire may be used for indicator light in the cab.
3. Flasher (item 5) should be mounted in a weather-proof location and mounted in the clip (item 17) provided.

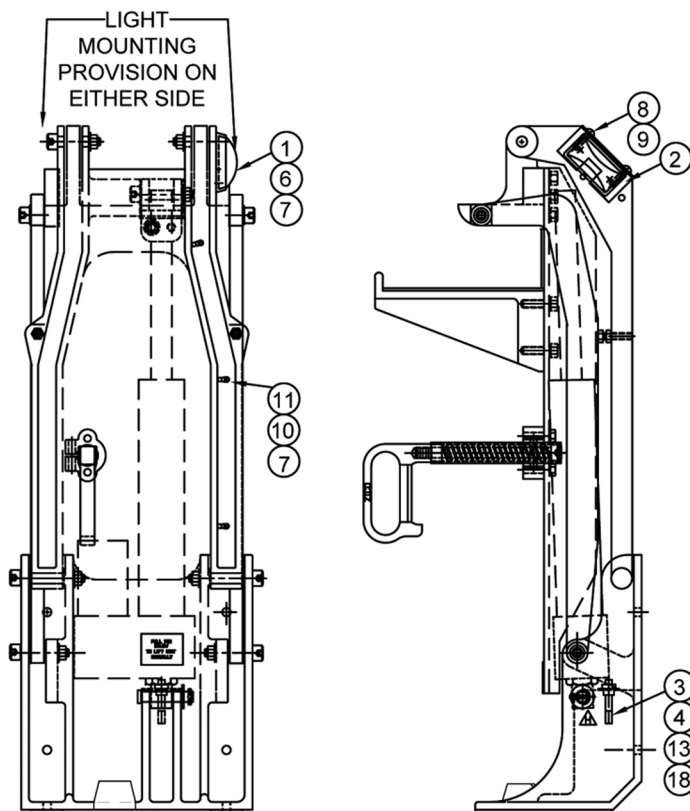
**FIGURE 15. FLASHING LIGHT KIT MODEL LAS-FLK**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3097-270-101	Clearance Light	2
2	3097-270-103	Bracket, Light Mount	2
3	3097-270-105	Switch, Limit	1
4	3098-105-164	Plate, Limit SW (Ref. Only)	1
5	3097-270-127	Flasher, 12V	1
6	9010-221108	Screw, 4-40 x 1/2 Pan Hd Phillips	4
7	9012-171100	Hex Nut 4-40, Nylon Lock, ZPS	10
8	9010-102510	Screw, HH 1/4-20 x 5/8 M/S SZP	4
9	9014-202500	Lockwasher, 1/4 Nom.	4
10	9010-221112	Screw, 4-40 x 3/4 Pan Hd Phillips	6
11	3097-270-111	Cable Tie	6
12	3097-270-113	In Line Splice	7
13	9010-222008	10-32 x 1/2" SZP Rnd Head Screw (Ref. Only)	2
14	3097-870-101	NFPA Switch Spacer (Ref. Only)	1
15	3097-270-119	16 Ga Lead Wire - Black W/Connector 4 Ft.	2
16	3097-270-120	16 Ga Lead Wire - White W/Connector 4 Ft.	2
17	3075-175-105	Delrin Tool Clip (Model CLPR-125-B)	1
18	3097-270-121	Fully Ins. Female Push-On Term.; 16-14 AWG; 1/4" W; (Use With Item 5)	2

### CHART 3. PARTS LISTING FOR MODEL LAS-XT-FLK

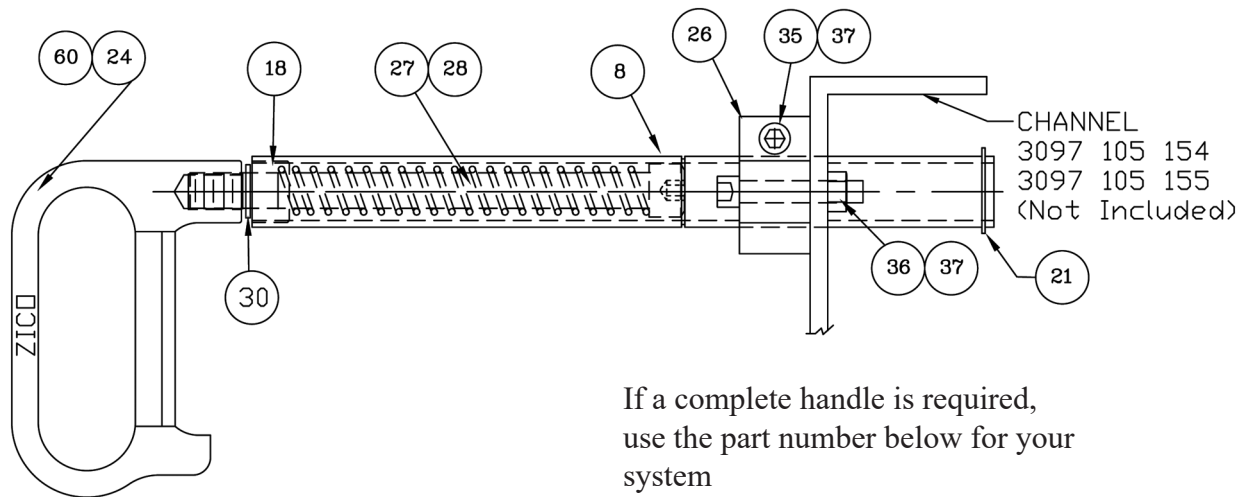
Please make sure all parts are accounted for prior to beginning installation.

The limit switch plate (item 4) has been pre-mounted onto one of the base castings using two #10-32 x 3/8, pan hd screw (item 13).



\*Reflective tape is attached to each ladder mount casting in compliance with NFPA 1901-96.

**FIGURE 16. FLASHING LIGHT KIT  
MODEL LAS-HA-FLK**



If a complete handle is required,  
use the part number below for your  
system

Two handles are required per system.

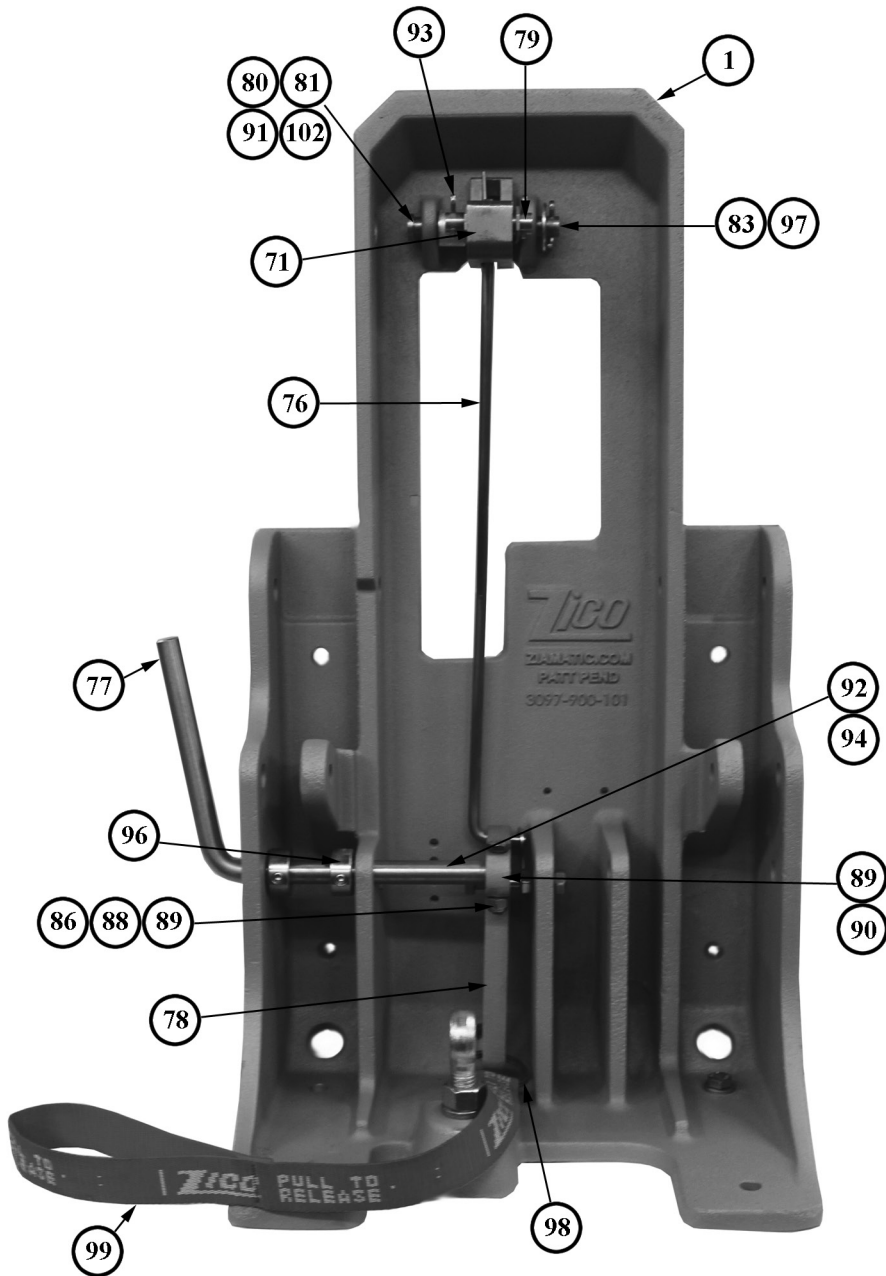
LAS-775	3097-105-910
LAS-975	3097-165-910
LAS-1200	3097-145-910

**FIGURE 17.**  
**HANDLE ASSEMBLY FOR LAS-XT SYSTEMS**

ITEM	PART NAME	PART NUMBER	QTY.
8	Housing - For LAS-775	3097-105-125	1
	Housing - For LAS-975	3097-165-125	
	Housing - For LAS-1200	3097-145-125	
18	Set Screw - 7/8-14 Hollow Lock	3097-105-118	1
21	Ret. Ring, 1ø Ext. (5100-100)	3097-105-121	1
24	Handle	3097-105-109	1
26	Support, Retainer Handle	3095-180-105	1
27	Screw 1/2-13 x 6 1/2 Socket Hd	9010-3350104	1
28	Spring	3097-105-113	1
30	Nylon Washer, 1/2 ID x 3/4 OD	3097-105-130	1
35	Screw, 5/16-18 x 2 Socket Hd	9010-333132	1
36	Screw, 5/16-18 x 1 3/4 Socket Hd	9018-103128	2
37	Hex Nut, 5/16-18 Self Lock	9013-133100	3
60	Wear Strip	3097-105-160	1

For LAS and LAS-BHM Systems purchased prior to January 18, 1999 the channel support (item 54 or 55) will have to be reamed out to use the new handle assembly. The hole must be opened up from .875" to 1.031".

**CHART 4.**  
**PARTS LISTING FOR**  
**LAS HANDLE ASSEMBLY**



QUIC-LIFT™ Ladder Access Systems are available with either a manual or electric locking system. This page covers the manual system.

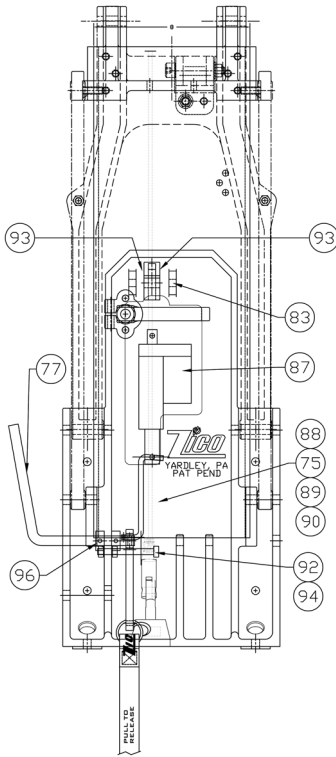
The manual locking system provides a positive means of retaining the ladders. The lock must be de-activated prior to operating the electrical control. This is done by pulling outward on the strap (99) or pushing back on the handle (77).

Parts list provided on page 28.

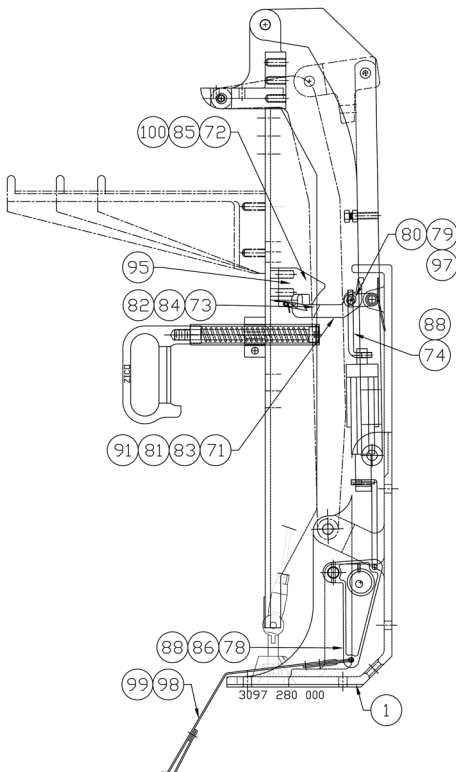
Model LLAS-MLS shown for use with Model LAS-XT Systems

**FIGURE 18.  
MANUAL LOCKING SYSTEM**

## CHART 5. PARTS LISTING MANUAL & ELECTRIC LOCKING SYSTEMS

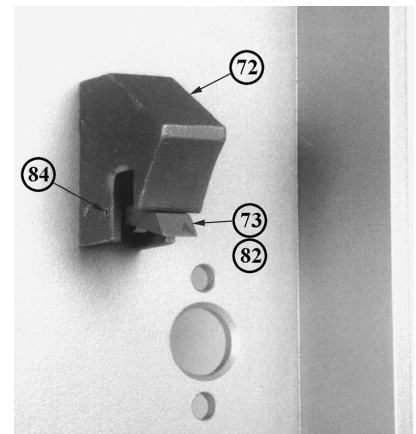


**FIGURE 19.  
LOCKING SYSTEM  
COMPONENTS**

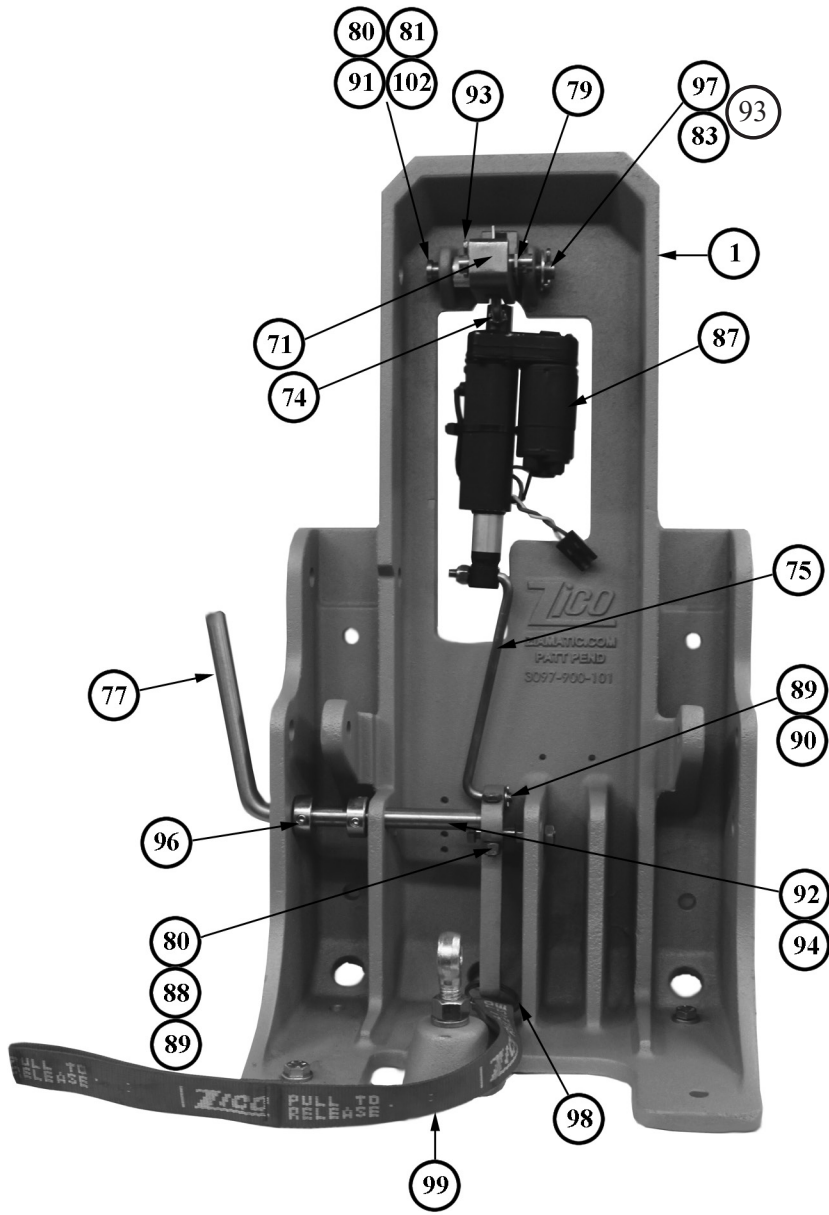


ITEM NO.	PART NO.	DESCRIPTION	ELECTRIC / MANUAL	
			QTY.	QTY.
1	3097-900-101	Base casting for LAS-XT	1	1
71	3097-280-103	Latch casting	1	1
72	3097-280-105	Hook casting	1	1
73	3097-280-107	Latch keeper casting	1	1
74	3097-725-103	Upper rod	1	---
75	3097-925-101	Lower rod	1	---
76	3097-920-101	Manual rod (not shown)	---	1
77	3097-920-103	Handle	1	1
78	3097-280-117	Crank arm	1	1
79	3097-280-119	Link pin	1	1
80	3097-280-121	Link plate	2	2
81	3097-920-105	Latch spring	1	1
82	3097-280-125	Keeper spring	1	1
83	9080-004348	Clevis pin - 7/16 x 3 SZP	1	1
84	9040-101214	Spring pin - 1/8 x 7/8	1	1
85	9018-103736	3/8-16 x 2 1/4 HH	2	2
86	9110-102522	1/4-20 x 1-3/8 HH S/S	1	1
87	3097-500-185	Actuator	1	---
88	9113-172500	Nut, self-locking - 1/4-20 Hex S/S	4	2
89	9114-112500	Washer, plain - 1/4 ID S/S	4	2
90	9070-000608	Cotter pin - 1/16 x 1/2	1	1
91	9070-000912	Cotter pin - 3/32 x 3/4	2	2
92	9110-103144	Screw - 5/16-18 x 2-3/4 S/S	1	1
93	3097-920-107	Lock latch spacer	1	1
94	9113-103100	Nut - 5/16-18 S/S	2	2
95	3097-920-109	Hook spacer	1	1
96	3097-280-127	Shaft collar - 1/2"	2	2
97	9070-001216	Cotter pin - 1/8 x 1	1	1
98	0000-000-120	Key ring - 1"	1	1
99	3097-280-129	Strap - 1" W x 15" L	1	1
100	9114-203700	Lockwasher, split - 3/8 ID	2	2
101	3097-285-205	Control panel assembly (not shown)	1	
102	3097-280-131	Spring installation tool	1	1

Hook Casting and Latch Keeper Casting Assembly attached to channel support 3097-105-154 or 3097-105-155. Parts 72, 73, 82, 84, 85 & 100.







QUIC-LIFT™ Ladder Access Systems are available with either a manual or electric locking system. This page covers the electric system.

The electric locking system provides a positive means of retaining the ladders.

Parts list provided on page 28. For wiring information see pages 30 through 32.

**Model LLAS-ELS shown for use with Model LAS-XT Systems**

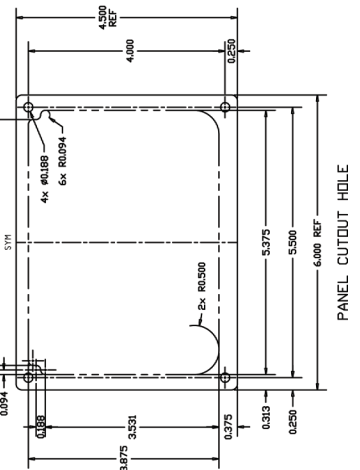
Press down on the operating switch and the small electric actuator opens the locking mechanism.  
 After a momentary delay, the main electric actuator lowers the system.

**FIGURE 20.  
 ELECTRIC LOCKING SYSTEM**



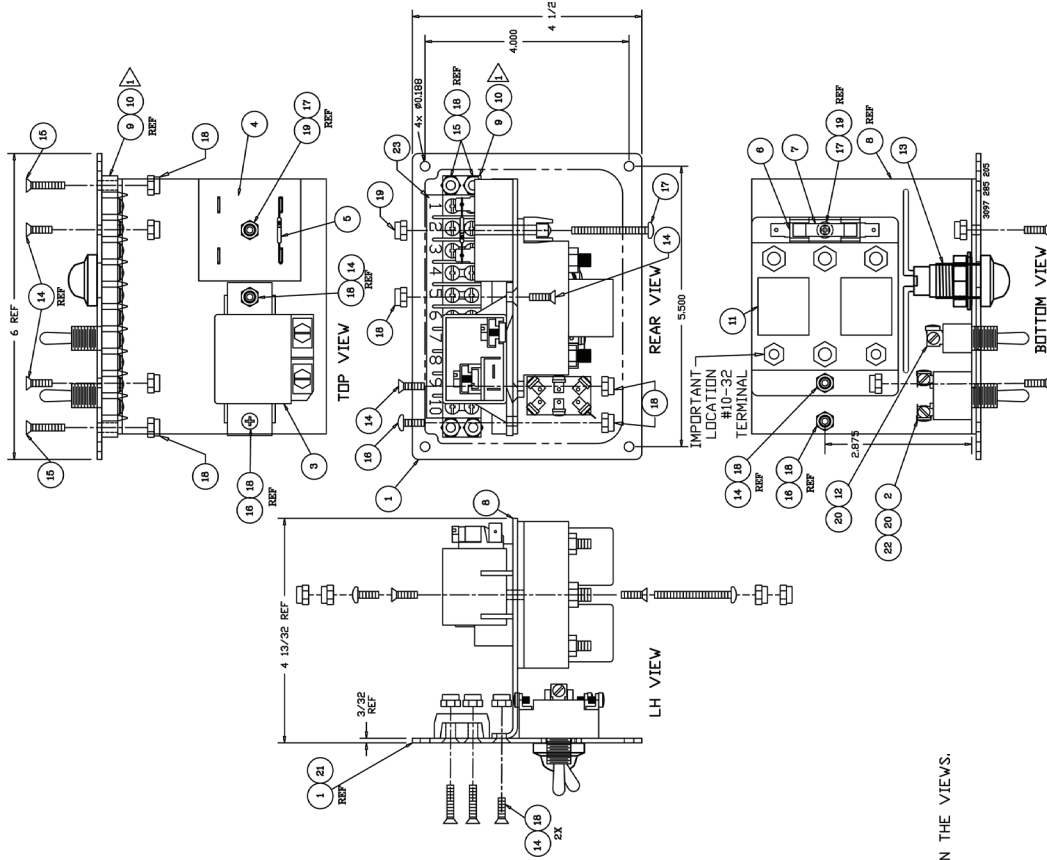
ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	3097-500-178	SWITCH MOUNTING PANEL	1
2	3097-105-144	SWITCH, DPDT, 3 POS MOM (UP/DOWN)*	1
3	3097-285-119	RELAY	1
4	3097-285-121	TIMER (Time preset internally)	1
5		RESISTOR (provided with item #4)	1
6	3097-285-125	FUSEHOLDER	1
7	3097-285-127	FUSE, 1/4 $\phi$ X 1-1/4" 15A	1
8	3097-285-145	SUB-PANEL	1
9	3097-285-131	TERMINAL BLOCK 10 POS	1
10	3097-285-133	JUMPER, TERMINAL (NOT SHOWN)	4
11	3098-400-115	MOTOR CONTROL UNIT, FWD/REV RELAY	1
12	3097-500-157	SWITCH, SPST, 2 POS, (ON/OFF)	1
13	3097-500-158	LIGHT, INDICATOR LED, GREEN	1
14	9110-161608	8-32 X 1/2" FLT HD PHILLIPS, SS MACHINE SCREW	4
15	9110-161612	8-32 X 3/4" FLT HD PHILLIPS, SS MACHINE SCREW	4
16	9110-241612	8-32 X 3/4" RND HD PHILLIPS, SS MACHINE SCREW	1
17	9110-241324	6-32 X 1-1/2" RND HD PHILLIPS, SS MACHINE SCREW	1
18	9113-251600	8-32 HEX NUT, LOCK, SS	9
19	9113-251300	6-32 HEX NUT, LOCK, SS	1
20	3097-105-145	BOOT, TOGGLE SWITCH	2
21	3097-500-179	NAMEPLATE, SWITCH	1
22	3097-105-146	LOCKING RING	2
23	---	LABEL, TERMINAL BLOCK, 1 THRU 10	1

\*Prior to May 2024 Switch part#3097-105-144

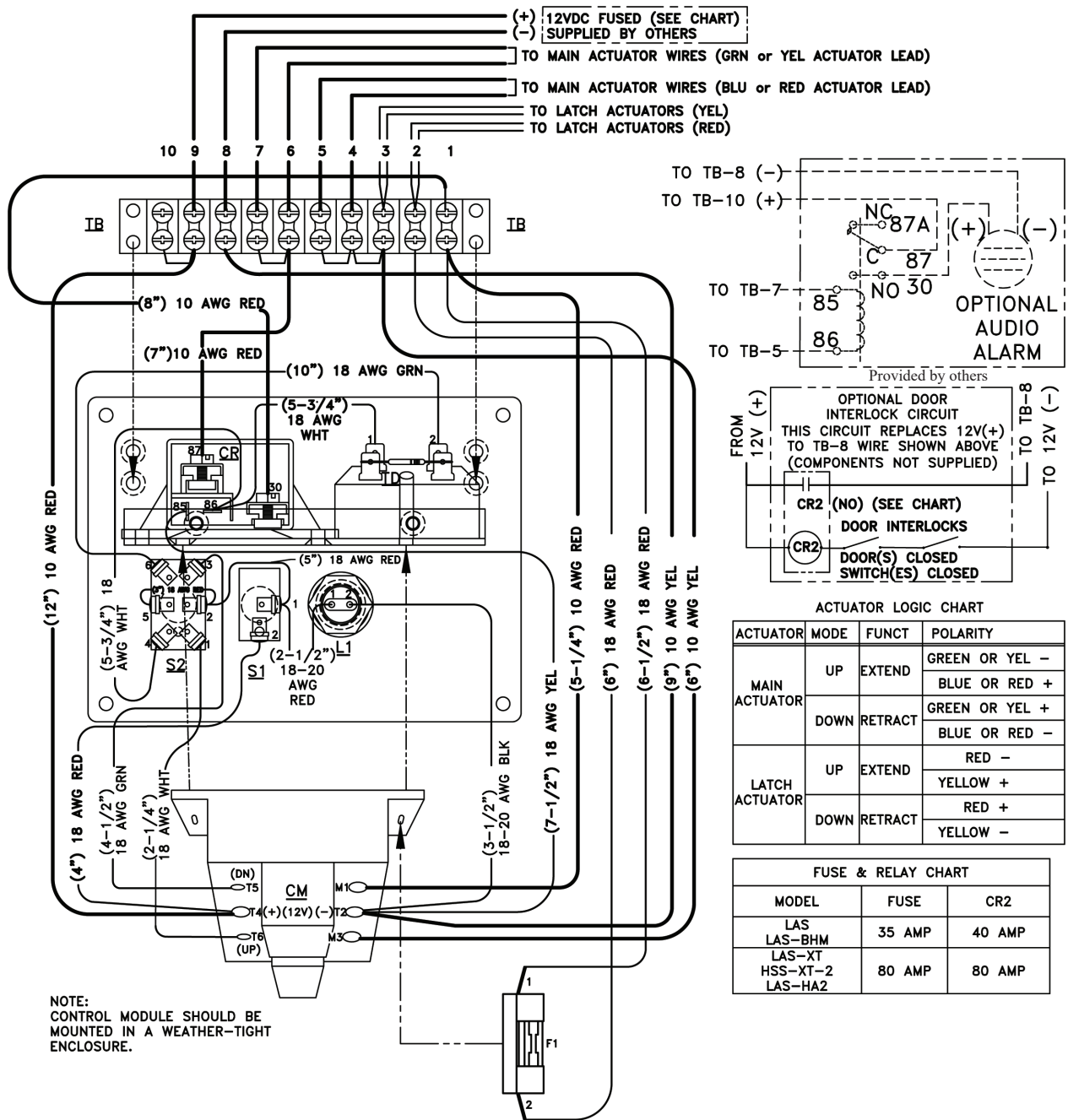


NOTE:

NO JUMPER TERMINALS (ITEM 10) ARE SHOWN ON THE VIEWS.



**FIGURE 21.**  
**CONTROL PANEL ASSEMBLY**  
**PARTS DIAGRAM & BREAKDOWN**



**FIGURE 22.  
 ELECTRICAL SYSTEM  
 WHEN USING ELECTRIC LOCKS**

# OPERATING INSTRUCTIONS FOR LLAS-ELS ELECTRIC LOCKING SYSTEM WITH DOOR INTERLOCKS

**Note: Refer to the detail "Optional Door Interlock Circuit" on page 31, Figure 22**

## Mode of Operation

- Turn on power to LAS unit - S2 (by others)
- Close all interlocked doors. (Device will not operate or will stop anytime an interlock is broken.)

## Down Mode

- Actuate switch and hold in the down position - (S1).
- the latch actuator will start to unlock the latch, there will be about a one (1) second delay after the latch actuator stops to ensure complete latch dis-engagement.
- Ladders will start to move down.
- At full down position release the switch.

## Up Mode

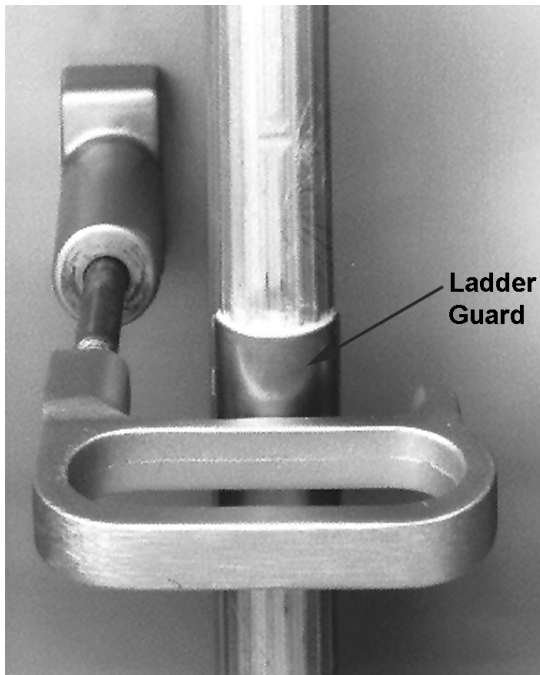
- Actuate the switch and hold in the up position (S1).
- Both the lock actuator and main actuators will extend simultaneously.
- Hold the switch until both units have reached full up position (you'll hear ratcheting sound).

In the event the small electric actuator fails to operate, the lock may be de-activated by pulling outward on the strap (99) or pushing back on the handle (77) shown on page 29.

NOTE: Relay CR2 for door interlock must be rated 80 amp.



Kit contains one tube of epoxy and two stainless steel rung protectors.



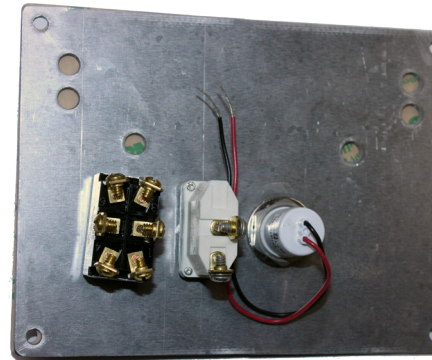
Rung protector installed showing proper placement. Old style handle assembly showing handle retainer casting.

#### Instructions for Use:

1. Clean rungs with mild soap and water. Let dry.
2. Mark mounting location on rung.
3. Follow instructions for mixing the epoxy.
4. Spread epoxy evenly on the inside of the two rung protectors.
5. Clamp the rung protectors onto the rungs, using light pressure.
6. Let dry for 24 hours.
7. Place back into service.

**NOTE: Ladder manufacturer's have kits available to prevent wear of the rungs from contact with the ladder beams. We strongly suggest they be used to extend the life of your ladder.**

**FIGURE 23.  
LADDER GUARD KIT  
MODEL LAS-LGK**



Model: QLS-SP

The QUIC-Lift System-Switch Panel is to be used, as an option, for various QUIC-Lift systems that are not supplied with a switch panel.



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**FIGURE 30.**  
**OPTIONAL SWITCH PANEL**

## CHART 6. LAS-XT PROBLEM SOLVING

### PROBLEM:

Units are running out of synchronization.

- \* During normal operation, the system should be run until both units have reached the fully lowered position or the fully stored position.
- \* Check to make sure the ladders are evenly placed on the system. There should be the same number of rungs hanging off each end of the system.
- \* With an electronic tester, measure the voltage just before the actuators. If the voltage differs by 0.5 volts or more, adjustments will have to be made to your wiring.
- \* Check the wire to the actuators for proper gauge. Gauge size depends on length of wire. Consult a qualified electrician for gauge size.
- \* Wires leading from the power source to each actuator should be the same length within a few feet.
- \* Follow the wire path from the power source to the electric actuators. Look for door interlock switches (switches that prevent the unit from operating if a door is open) that are wired directly through the power wire. These switches are rarely rated for the amperage needed to operate the system. This will have a major adverse effect on the system. For most applications 10 gauge wire is sufficient. Power must be run directly to the switch, then directly to the actuator. Switches must be wired using relays rated for at least 75 amps.

### SOLUTION:

Implement this into the normal usage of system.

Space ladders evenly or counterweight the lighter side.

See Below

Wire must be replaced if undersized.

Have a qualified technician add wire to the shorter length until they are even.

Have a qualified electrician rewire the system so that the door interlock switches are wired through relays.

**The units will never run at exactly the same speed. During normal operation the unit should be run until both begin ratcheting. The actuators have built-in clutches and the noise that occurs at the end of the stroke is not causing any damage to the units.**

NOTES

Department Name: \_\_\_\_\_

Serial Number: \_\_\_\_\_



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